

FILE NO

SERVICE MANUAL LCD TV

LCD-DP55441

PRODUCT CODE No.: 1-130-273-04

CHASSIS NO.:

P55441-04



REFERENCE No.:SM0945017-00

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Attention: This service manual is only for service personnel to take reference with. Before servicing please read the following points carefully.

Safety precautions

1. Instructions

Be sure to switch off the power supply before replacing or welding any components or inserting/plugging in connection wire Anti static measures to be taken (throughout the entire production process!):

- a) Do not touch here and there by hand at will;
- b) Be sure to use anti static electric iron;
- c) It's a must for the welder to wear anti static gloves.

Please refer to the detailed list before replacing components that have special safety requirements. Do not change the specs and type at will.

2. Points for attention in servicing of LCD

- 2.1 Screens are different from one model to another and therefore not interchangeable. Be sure to Use the screen of the original model for replacement.
- 2.2 The operation voltage of LCD screen is high voltage. Be sure to take proper measures in protecting yourself and the machine when testing the system in the course of normal operation or right after the power is switched off. Please do not touch the circuit or the metal part of the module

That is in operation mode. Relevant operation is possible only one minute after the power is switched off

- 2.3 Do not use any adapter that is not identical with the TV set. Otherwise it will cause fire or damage to the set.
- 2.4 Never operate the set or do any installation work in bad environment such as wet bathroom, laundry, kitchen, or nearby fire source, heating equipment and devices or exposure to sunlight etc. Otherwise bad effect will result.
- 2.5 If any foreign substance such as water, liquid, metal slices or other matters happens to fall into the module, be sure to cut the power off immediately and do not move anything on the module lest it should cause fire or electric shock due to contact with the high voltage or short circuit.
- 2.6 Should there be smoke, abnormal smell or sound from the module, please shut the power off at once. Likewise, if the screen is not working after the power is on or in the course of operation, the power must be cut off immediately and no more operation is allowed under the same condition.
- 2.7 Do not pull out or plug in the connection wire when the module is in operation or just after the power is off because in this case relatively high voltage still remains in the capacitor of the driving circuit. Please wait at least one minute before the pulling out or plugging in the connection wire.
- 2.8 When operating or installing LCD please don't subject the LCD components to bending, twisting or extrusion, collision lest mishap should result.
- 2.9 As most of the circuitry in LCD TV set is composed of CMOS integrated circuits, it's necessary to pay attention to anti statics. Before servicing LCD TV make sure to take anti static measure and ensure full grounding for all the parts that have to be grounded.
- 2.10 There are lots of connection wires between parts behind the LCD screen. When servicing or moving the set please take care not to touch or scratch them. Once they are damaged the screen would be unable to work and no way to get it repaired.

If the connection wires, connections or components fixed by the thermo tropic glue need to disengage when service, please soak the thermo tropic glue into the alcohol and then pull them out in case of damage.

- 2.11 Special care must be taken in transporting or handling it. Exquisite shock vibration may lead to breakage of screen glass or damage to driving circuit. Therefore it must be packed in a strong case before the transportation or handling.
- 2.12 For the storage make sure to put it in a place where the environment can be controlled so as to prevent the temperature and humidity from exceeding the limits as specified in the manual. For prolonged storage, it is necessary to house it in an anti-moisture bag and put them altogether in one place. The ambient conditions are tabulated as follows:

Temperature	Scope for operation	0 ~+ 50 °C
	Scope for storage	-20 ~+ 60°C
Humidity	Scope for operation	20% ~ 90 %
	Scope for storage	10% ~ 90%

2.13 Display of a fixed picture for a long time may result in appearance of picture residue on the screen, as commonly called "ghost shadow". The extent of the residual picture varies with the maker of LCD screen. This phenomenon doesn't represent failure. This "ghost shadow" may remain in the picture for a period of time (several minutes). But when operating it please avoid displaying still picture in high brightness for a long time.

3. Points for attention during installation

- 3.1 The front panel of LCD screen is of glass. When installing it please make sure to put it in place.
- 3.2 For service or installation it's necessary to use specified screw lest it should damage the screen.
- 3.3 Be sure to take anti dust measures. Any foreign substance that happens to fall down between the screen and the glass will affect the receiving and viewing effect
- 3.4 When dismantling or mounting the protective partition plate that is used for anti vibration and insulation please take care to keep it in intactness so as to avoid hidden trouble.
- 3.5 Be sure to protect the cabinet from damage or scratch during service, dismantling or mounting.

2. Alignment instructions

(1) Test equipment

VG-859 (YPbPr, VGA, HDMI signal generator) FLUKE 54200(TV signal generator) CA210 (white balancer)

(2) Power test

Connect main board, power board and IR board according the wiring diagram, connect the power and press power key (Remote controller or Keypad) button to turn on the TV.

a) Test the pin voltage of P802/power board, the data is shown in table1:

Table1 voltage data of P802

	For 55"									
P802	Pin1,2	Pin3,4	Pin5,6,7	Pin8,9	Pin10	Pin11,12	Pin13	Pin14	Pin15	Pin16
Voltage	GND	22.8-25.2V	GND	11.6- 12.8V	NA	4.75- 5.25V	On:2V-5.5V Off: 0-0.5V	<0.6V	2.5-5V PWM	2-5V

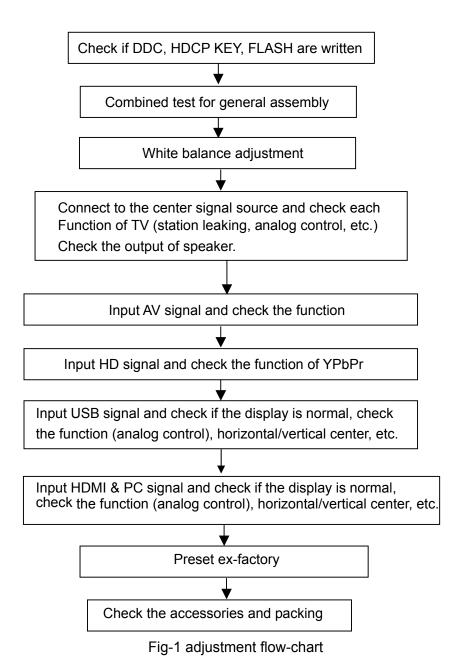
b) Test the pin voltage of P803/P804/power board, the data is shown in table2:

Table2 voltage data of P803/P804

	For 55"										
P803	P803 Pin1,2,3,4,5 Pin6,7,8,9,10 Pin11 Pin12 Pin13 Pin14										
Voltage	Voltage 22.8-25.2V GND NC 2V-5V 2.5-5V PWM NC										

(3) Alignment flow-chart

The alignment flow-chart is shown as fig-1



(4) Adjustment instruction

At any input source then press the "←", "EXIT" and "OK" (Remote control) to enter factory mode During Factory menu, if "MENU" key is pushed, system will exit factory mode.

(5) Items of Factory menu

When in any inputs then press the "Left -> Exit -> OK" key of remote control to enter factory mode..

During Factory menu, if "MENU" or "EXIT" key is pushed, system will exit factory mode.

Press up and down key can move high light item from Color Temperature -> Timer Clear -> Preset Channel->NVRAM Clear-> Full Power -> Source Calibration -> Reset to Default -> RF Burn In -> USB F/W Upgrade -> UART Enable-> Bypass Gamma-> MEMC demo mode-> MEMC level.

The Timer Clear, NVRAM Clear and Reset to Default items will have a check dialog "yes or no" to do or not. Push "Enter" key can select high light item function. (Press left and right can adjust value) Display panel Burn in Time on the bottom.

Display model name, firmware version and released date on top.



1) Factory Color Temp data edit

This is used for Factory adjusts color temperature. Don't change this value.

2) Timer Clear

Reset the timer which records hours of LCD panel burn in (Don't clear timer after FW update.) This item will have a check dialog "yes or no" to do or not.

- Time in factory mode: Time function shall be displayed automatically. Saving the total time of system power on (LCD turn on), and count the time automatically. The timer is continuous and saved (per 60 minutes) forever, unless it will be reset by doing "Timer Clear".
- 3) Preset channel

Load preset channel for production line. (Refer 4.4.4 Preset channel table).

4) NVRAM CLEAR

Initialize program's default values to NVRAM for following adjustment items accuracy.

In factory mode it is the first and important step to make sure all values are default value and correct

- Reset settings: Gamma table, Channel table (Favorite channel, Channel label etc.), Model table (H/V Position, Clock, Phase), Source dependent setting (Contrast, Brightness etc.), Common setting (Volume, Language etc.), Parental Control (Rating, Password etc.), Closed Caption.

To avoid a mistake initial process after factory setting is done. This item will have a check dialog "yes or no" to do the initial or not.

Notice:

After this item is processed then the DUT needs to be powered off then AC powered off.

5) Full power (For factory test only)

This is for power consumption testing.

To measure the maximum power consumption of TV set, we adjust the value of following items to maximum.

- Video: Contrast maximum value, Brightness maximum value, Backlight maximum value.
- Audio: Volume maximum value, Bass default value, Treble default value.

Press enter key to turn on Full Power and OSD stay display until press enter key to recover from Full Power

6) Source Calibration (For factory used only, don't do it without correct machine).

Source Calibration (gain/offset) must be adjusted color by firmware automatic adjustment in PC, and Component input source.

This item will have a result dialog "OK" or "NG".

7) Reset to Default

Reset all settings of OSD menu to default value.

- Reset settings: Channel table, Model table (H/V Position, Clock, Phase), Source dependent setting (Contrast, Brightness etc.), Common setting (Volume, Language etc.), Parental Control (Rating, Password etc), Closed Caption.
- Please execute Reset to Default once after FW is upgraded.
- 8) RF Burn In (For factory test only)

Use "snow" pattern for burn in. Selected items are "On" and "Off".

While turn on burn in mode, firmware will automatically turn off "Auto power off" function.

If there is no power supply suddenly, firmware will re-enter burn in mode automatically when power supply is back

Pressed the "Power" key, firmware will automatically turn off burn in mode.

Burn in mode: Source is "ANT/Cable" and channel is NTSC channel 3.

- 9) USB F/W Upgrade
 - We don't recommend upgrade FW here. We recommend upgrade FW in normal power on status (not in factory menu), just plug in USB with correct FW file name. (Refer to item 7)
- Upgrade firmware through USB.

 10) UART Enable (For factory test only)

Enable to communicate with Auto-Alignment system.

11) Bypass Gamma

For factory test value of gamma.

12) MEMC demo mode

For factory test MEMC.

13) MEMC level

For factory test MEMC.

(6) Performance check

6-1 TV function

Connect RF to the center signal source, enter Channel menu \rightarrow auto tuning, check if there are channels be skipped, check if the picture and speaker are normal.

6-2 AV terminals

Input Video signal, check if the picture and sound are normal.

6-3 YPbPr terminal

Input YUV signal (VG859 signal generator), separately input the YUV signals listed in table4 and check if the display and sound are normal at any situation (power on, channel switch and format convert, etc.)

Table4 YUV signal format

			or rorginarie				
MODE	FREQ	PERIOD	SYNC POLARITY	PIXEL CLOCK	Display	SYNC WIDTH	BACK PORCH
	LINE(kHz) FRAME	LINE (pixel) FIELD	LINE FIELD	(MHz)	LINE (pixel) FRAME	LINE (pixel) FRAME	LINE (pixel) FRAME

	(Hz)	(lines)			(lines)	(lines)	(lines)
	15.734	1716	Negitive	27	1440	124	114
59.94Hz 720x480i	59.94	525	Negitive		480	3	15
	31,469	858	Negitive	27	720	62	60
59.94Hz 720x480P	59.94	525	Negitive		480	6	30
	45	1650	Positive	74.25	1280	40	220
60Hz 1280x720P	60	750	Positive		720	5	20
	33.75	2200	Positive	74.25	1920	44	148
60Hz 1920X1080i	60	1125	Positive		1080	5	15
	67.5	2200	Positive	148.5	1920	44	148
60Hz 1920X1080P	60	1125	Positive		1080	5	36

6-4 VGA terminal

Input VGA signal (VG848 signal generator), separately input the signals listed in table5 and check the display and sound. If the image is deflection of the Horizontal and vertical, select Menu->Setup->Auto Adjust to perform auto-correct.

Table5 VGA signal format

	FREQ	PERIOD	SYNC POLARITY	PIXEL CLOCK	Display	SYNC WIDTH	BACK PORCH
Mode	LINE(kHz) FRAME(Hz)			(MHz)	LINE (pixel) FRAME(lines)	LINE (pixel) FRAME (lines)	LINE (pixel) FRAME (lines)
VGA 60Hz	31.469	800	Negative	25.175	640	96	40
640x480	59.941	525	Negative		480	2	25
SVGA 60Hz	37.879	1056	Positive	40	800	128	88
800x600	60.317	628	Positive		600	4	23
XGA 60Hz	48.363	1344	Negative	65	1024	136	160
1024x768	60.004	806	Negative		768	6	29
WXGA 60Hz	47.776	1664	Negative	79.5	1280	128	192
1280x768	59.87	798	Positive		768	7	20
WXGA 60Hz	47.712	1792	Positive	85.5	1360	112	256
1360x768	60.015	795	Positive		768	6	18
SXGA 60Hz	63.981	1688	Positive	108	1280	112	248
1280x1024	60.02	1066	Positive		1024	3	38

6-5 HDMI terminal

Input HDMI signal (VG859 signal generator), separately input the signals listed in table6 and check the display and sound (32 KHz, 44.1 KHz, 48 KHz) at any situation (power on, channel switch and format convert, etc.)

Table6 HDMI signal format

FREQ	FREQ	PERIOD	SYNC POLARITY	PIXEL CLOCK	Display	SYNC WIDTH	BACK PORCH
MODE	LINE(kHz)	LINE (pixel)	LINE	(MHz)	LINE (pixel)	LINE (pixel)	LINE (pixel)

	FRAME(Hz)	FIELD(lines)	FIELD		FRAME (lines)	FRAME (lines)	FRAME (lines)
					,	,	,
VGA 60Hz	31.469	800	Negitive	25.175	640	96	40
640x480	59.94	525	Negitive		480	2	25
SVGA 60Hz	37.879	1056	Positive	40	800	128	88
800x600	60.317	628	Positive		600	4	23
XGA 60Hz	48.363	1344	Negitive	65	1024	136	160
1024x768	60.004	806	Negitive		768	6	29
SXGA 60Hz	63.981	1688	Positive	108	1280	112	248
1280x1024	60.02	1066	Positive		1024	3	38
WXGA 60Hz	47.776	1664	Negitive	79.5	1280	128	192
1280x768	59.87	798	Positive		768	7	20
WXGA 60Hz	47.712	1792	Positive	85.5	1360	112	256
1360x768	60.015	795	Positive		768	6	18
59.94Hz 720x480i	15.734	1716	Negitive	27	1440	124	114
	59.94	525	Negitive		480	3	15
59.94Hz 720x480P	31.469	858	Negitive	27	720	62	60
	59.94	525	Negitive		480	6	30
60Hz 1280x720P	45	1650	Positive	74.25	1280	40	220
	60	750	Positive		720	5	20
60Hz 1920X1080i	33.75	2200	Positive	74.25	1920	44	148
	60	1125	Positive		1080	5	15
60Hz 1920X1080P	67.5	2200	Positive	148.5	1920	44	148
	60	1125	Positive		1080	5	36
24Hz 1920x1080P	27	2750	Positive	74.25	1920	44	148
	24	1125	Positive		1080	5	36

6-6 other functions check

a) Check the turn on/turn off timer, sleep timer, picture/sound mode, OSD, stereo and analog TV Teletext, etc.

(7) USB Software updated

- (1) Insert the USB with the firmware which the file name is matched with the model name in factory mode.
- (2) If system detect the same firmware file name, USB upgrade message would appear automatically.
- (3) Press Left key to select Yes, and then press OK key to start the upgrading.
- (4) Upgrading is starting, please wait for the progress finish.
- (5) When the progress completed, please follow the instruction to remove USB and restart by AC off then on.

3. Working principle analysis of the unit

1. NTSC signals flow:

Antenna signal will be send to tuner ENV56U05D8F, then Tuner will be demodulating and output standard video signal TV-CVBS, and sound SIF signal.

TV-CVBS will send to the master control IC ZR39748 to video decode, de-interlace and scaler, then output LVDS level drive for panel display.

The sound IF (SIF) will be fed into ZR39748, after demodulating, pre-amplifying, bass adjusting and volume control, the sound signal will be transform into digital I2S signal and sent to digital amplifier TAS5707L.

2. Composite/Component signal flow

Composite signal and Component signal will be fed to ZR39748 to perform video decode, deinterlace and scaler, then output LVDS drive level for panel display.

Audio signal from Composite/Component terminal via matched resistance is fed to ZR39748 to bass adjust and volume control, the sound signal will be transform into digital I2S signal and sent to digital amplifier TAS5707L.

3. PC signal flow

PC signal via terminal socket sent to ZR39748 A/D, PC output R/G/B of 24 bit to back end module to Video decode, de-interlace and image scale, then send to LVDS level drive for panel display.

Sound signal of PC terminal via matched resistance and sent to ZR39748 to bass adjust and volume control, the sound signal will be transform into digital I2S signal and sent to digital amplifier TAS5707L.

4. HDMI signal flow

Two HDMI video signals are directly fed to the master control IC ZR39748 to digital decode, image scale, then output LVDS drive level for panel display. HDMI audio signal via decoder built-in ZR39748 to bass adjust and volume control, the sound signal will be transform into digital I2S signal and sent to digital amplifier TAS5707L.

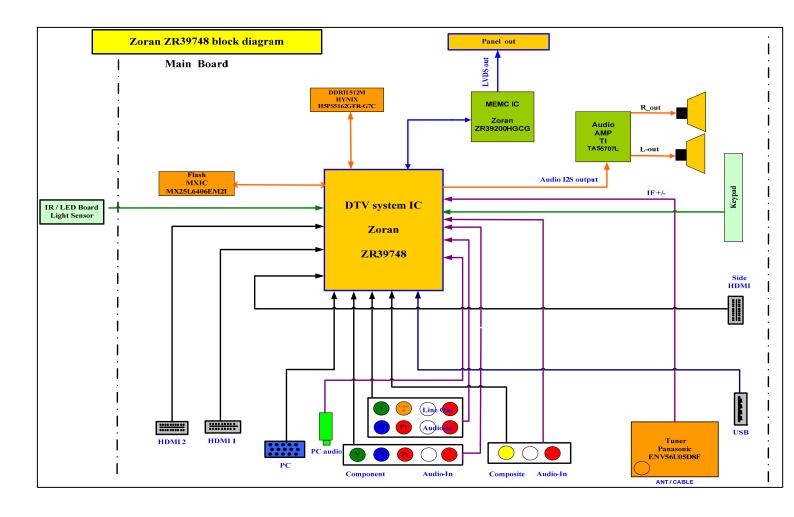
5. USB signal flow

USB signal via USB connector sent to ZR39748 and its A/D conversion to YPbPr output for ZR39748, then output R/G/B of 24 bit to back end module to Video decode, de-interlace and image scale, then send to LVDS level drive for panel display.

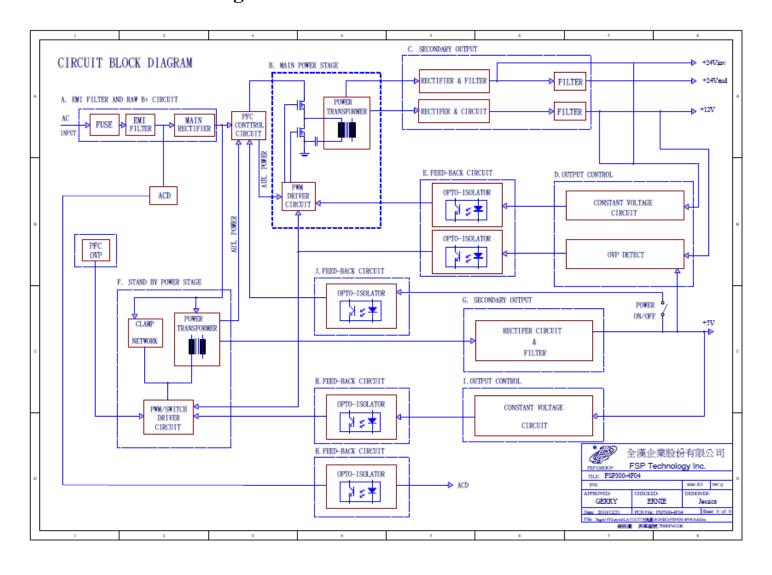
Sound signal of USB signal via matched resistance and sent to ZR39748 to bass adjust and volume control, the sound signal will be transform into digital I2S signal and sent to digital amplifier TAS5707L.

4. SSE55T 55" Block Diagram

4-1 Block Diagram



4-2. Power/B block diagram.



IC block diagram

1. Zoran ZR748

- Integrated Digital & Analog Demodulator
- 8VSB/QAM-B
- NTSC/BTSC/A2K
- Video Inputs
- Three (3) 1080p HDMI (v1.4a/DC)*
- One (1) 1080p YPbPr
- One (1) VGA, up to WUXGA resolution
- Two (2) CVBS*, One (1) S-Video
- Audio Inputs
- Five (5) stereo L/R line-level*
- Internal Video/Audio Processing
- · NTSC video decoder
- MPEG-2 decoder
- · 10-bit video processing
- 1080i motion-adaptive de-interlacer
- ACM-2D color processor
- · Graphics blending/overlay
- Audio DSP
- Video Outputs
- Dual-channel LVDS (1080p, up to 10bpp)
- miniLVDS & RSDS (6/8bpp, up to 330MHz)
- LCD panel timing control signals (TCON)
- Audio Outputs
- One (1) stereo L/R DDX differential
- One (1) stereo L/R single-ended DDX
- Optional up-to-four (4) more single-ended DDX
- Optional up-to-three (3) I2S stereo pairs
- One (1) S/PDIF
- System Processors & Interfaces
- 300MHz system CPU
- TV microcontroller for standby mode
- One (1) USB 2.0
- External SPI Flash Memory: 2-16MByte
- 2-4MB typical for ATSC DTV application
- External 16-bit DDR2 Required
- DDR2-800 for most design configurations
- DDR2-1066 for 1080p with overdrive designs

- 64MByte typical for most designs
- Power
- 1.1V core voltage, 1.8V memory I/F, 3.3V I/O
- Two Package Options
- 365-ball BGA, 23x23mm2
- 256-pin LQFP with e-pad, 28x28mm₂
- (*) Slight variation of support with QFP package

1.1. SupraHD® 748 IC Description

The SupraHD® 748 is a member of the SupraHD® family of DTV system-on-chip (SoC) developed by Zoran. This device is intended to be used in ATSC high-definition digital television implementations. This device includes all of the functionality required to support the television implementations shown in the following block diagrams.

Figure 2 shows a typical ATSC system implementation using the SupraHD® 748.

Figure 3 shows the detailed block diagram of the SupraHD® 748.

Figure 4 shows the video and audio input/output options of the SupraHD® 748.

1.2. SupraHD® 748 Features

The following sub-sections list the features of the SupraHD® 748 per category. Note that features unique to the BGA package are indicated with a "(BGA package)" designation while QFP package features are indicated with "(QFP package)".

1.2.1. Embedded Processing Unit

- High performance CPU
 - Integrated high-performance MIPS® 4KEc™ CPU operating at 300MHz
 - 32-bit MIPS32 enhanced architecture
 - 8 K instruction cache, 8 K data cache, (2-way set associative)
 - Programmable memory management unit
 - · Multiply/Divide unit
- Power-down mode (triggered by WAIT instruction)
- · EJTAG debug support
- Fully production-tested software suite
 - ATSC/NTSC DTV application with customizable OSD
 - · V-Chip for analog and digital channels
 - PSIP parsing for channel map and EPG
 - Analog and digital closed-captioning (EIA-608 and EIA-708)

- · Royalty-free Zoran True Fonts for OSD and closed-captioning
- Transport, video decode (single MP@HL), audio decode (AC-3, MPEG Layer I & II), graphics, and display drivers
- Drivers for tuner, HDMI and analog inputs
- ThreadX royalty-free RTOS

1.2.2. Video Processing

· Image processing

- Up to 10-bit processing
- · De-interlacing
 - 1080i capable, per-pixel motion adaptive, multiple cadence detection, 8º low-angle interpolation
- · Black bar detection
 - Horizontal and vertical

· Image quality enhancements

- Noise reduction (up to 1080p)
 - Temporal
 - Spatial
 - Impulse
- MPEG post-processing
 - De-blocking
- Adaptive contrast control (histogram-based, fully-programmable)
- Advanced Color Management 2D
- · Horizontal luma peaking with coring
- Sharpness control
 - Vertical and horizontal LTI
 - Horizontal CTI
 - Y/C vertical peaking with adaptive coring

·Video scaling and composition

- Horizontal scaler
 - 17-tap FIR, 64-phase FIR
 - Programmable up scaler [64x]
 - Waterglass scaler
 - Programmable down scaler [1/32x]
 - Non-linear scaler 3-segment parabola, 17-tap FIR, 64-phase FIR
 - Letterbox support
 - Pan and Scan support
 - 10-bit processing

- · Vertical scaler
 - 5-tap FIR, 64-phase FIR
 - Programmable up scaler [64x]
 - Programmable down scaler [1/32x]

1.2.3. Video Input

Integrated HDMI link and PHY

- Three physical ports (BGA package)
 - One physical port (QFP package)
- · Single instance of the PHY
- HDMI v1.4a-compliant
- Supports up to 1080p input resolution
- Standby power CEC monitor
- Supports all DTV resolutions (480i/576i/480p/576p/720p/1080i/1080p)
- Capable of carrying IEC61937 compressed audio (Dolby Digital, etc.)
- Integrated High-bandwidth Digital Content Protection (HDCP) cipher
- · Direct capture of video, audio, and control information in distinct memory buffers

· Integrated high definition (HD) capture/video inputs

- · Color space conversion
- Downscaling to either 4:2:2 or 4:4:4 output to memory
- One (1) YPbPr input
 - Up to 165MHz sample rate (Up to 1080p)
 - Sync Modes: sync on green (SOG) or luma (SOY) input, mid-point and sync tip clamping
 - SOG or SOY inputs: AC coupled

Low pass filter (500 KHz)

Dynamic range 0.5-2.0V

- >1MOhm DC input impedance
- Coast input and support
- Activity/polarity detectors with timing measurement HSYNC present

VSYNC present

SOG/SOY present

- 2nd YPbPr input available using S-Video and SIF lines (BGA package)
- One (1) RGB input
 - Separate HSYNC, VSYNC inputs

TTL level-compatible

- Up to WUXGA (1920x1200x60Hz with reduced blanking)
- Support for 10-bit processing
- · Up to 165 MHz input bandwidth

· Standard definition (SD) video inputs

- Two (2) CVBS inputs (BGA package)
 - One (1) CVBS input (QFP package)
- One (1) S-Video input
- No low-pass filter (LPF) required on SD inputs

1.2.4. Video Output

Gradient recovery

• Up to 10-bit output for 8-bit video input

Overdrive

- · Improves LCD response time
- · Proprietary Zoran scheme for applying overshoot/undershoot pixel values

Display processor

- Main output display formats include 1920x1080p, 1680x1050p, 1440x900p, 1366x768p, 1280x768p, 1280x720p and 1024x768p
- Panel frame rate up to 60Hz support for 1920x1080 panel resolution
- Output can support 6, 8 or 10-bit panels
- EIA-608 and EIA-708 closed caption support
- Horizontal and vertical flip support

· Integrated dual-channel LVDS output for direct panel display support

- Supports up to 165MHz (see below for miniLVDS speed)
- · 1080p output flat panel support
- 6, 8 and 10-bit panel support
- Programmable PWM backlight control
- · Spread spectrum clock generation
 - ±6.25% clock modulation

• Integrated Timing Controller (TCON) for direct panel timing control

- Up to 11 user-programmable timing control signals to drive source and gate drivers
- Fail-safe circuit to protect panel from off-spec timing
- miniLVDS dual-channel output with TCON signals activated
 - 330MHz single-channel miniLVDS support with TCON signals activated
- RSDS single-channel output with TCON signals activated (BGA package)

1.2.5. Audio Processing and I/O

• Five (5) L/R line-level stereo inputs

- Multiplexed into a single stereo ADC
 - 16-bit A/D conversion

- 82dB dynamic range and -75dB THD A/D conversion
- Supported audio sampling rates from 32 to 96 KHz

Up to six (6) channels of audio output, on DDX or I2S lines

- Two (2) DDX differential speaker outputs for direct power-stage drive (channels 0-1)
 - Or four (4) single-ended DDX for analog output (channels 0-3)
 - Or one (1) stereo I2S output (channels 0-1) I2S data aligned in I2S format; Contact Zoran for left-justified format support
- Two (2) single-ended DDX for line-out (channels 2-3)
 - Or two (2) single-ended DDX for analog output (channels 4-5 only when channels 0-3 are enabled)
 - Or two (2) stereo I2S outputs (channels 2-5 only when I2S channels 0-1 are enabled)
 I2S data aligned in I2S format; Contact Zoran for left-justified format support

• I2S audio lines (shared with DDX) can be used as inputs

 Six (6) channel I2S input (3 stereo I2S pairs), data aligned in I2S format; Contact Zoran for left-justified and right-justified formats support

• One (1) S/PDIF output

·Audio decode performed in either/both the audio DSP and CPU

- · Audio DSP allows for a significant level of audio post-processing
- L/R downmix for standard stereo digital or line-level output
- · Algorithms available for the following:
 - Dolby® AC-3 Class A
 - MPEG audio Layer 1 (ISO-13818-3)
 - "Musicam" MPEG audio Layer 2 (ISO-13818-3)
 - MP3 MPEG audio Layer 3 (ISO-13838-3)
 - Tone generation
 - Post-processing 3D surround & Dialog Clarity (SRS TruSurroundHD™, QSurround)
 - Post-processing bass and treble control (Audyssey® ABX)
 - Post-processing automatic volume control (Audyssey® AVL)
 - Post-processing 5-band equalizer (Audyssey® AEQ)
- Supports audio and video PTS synchronization
- Stores processed streams in memory for playback using APU

Audio Processing Unit (APU)

- · Single independent integrated APU unit
- · Audio playback from unified memory
- · Audio select, mix, cross-fade, and attenuate all audio sources
- Supports multiple serial data formats
- Supports sample rates up to 96 KHz
- IEC-958 output of encoded or PCM audio data

1.2.6. Video Decoders

MPEG MP@HL decoder

- Decode of a single HD (MP@HL) stream
- Decodes of ISO-13818-2 MP@ML, MP@HL
- Decode of all ATSC-compliant formats
- · Slice-level and frame-level error concealment
- The decoder engine can decode MPEG-compressed bitstreams as defined in the following specifications:
 - ISO/IEC 13818-2, "Information Technology Generic Coding of Moving Pictures and Associated Audio Information: Video," (Up to MP@HL)
 - A/53, "ATSC Digital Television Standard," (Table 3)
 - DTVMDB04, "DIRECTV MPEG-2 Video Bitstream Specification for the IRD"

Integrated NTSC decoder

- · 3D adaptive comb filter
 - Eliminates dot crawl from vertical or horizontal transitions
 - Eliminates dot crawl from single pixel lines
 - Eliminates false color from high frequency horizontal luma
 - Performs ideal YC separation for still image
 - No loss in horizontal or vertical chroma detail
 - No loss in horizontal or vertical luma detail
 - Performs well both on real video images and on test patterns

. Adaptive horizontal PLL

- Automatically adjusts loop bandwidth for signal conditions
- Automatically detects VCR source and enters optimum tracking mode; most decoders require a "VCR mode" bit to be set to optimally handle VCR signals
- Automatically detects VCR special effects mode and compensates
- Comb filter automatically disabled when VCR source is detected
- · Robust sync and DC setup acquisition
 - DC setup and sync recovery is very robust even in the presence of noise, ghosting, and unlock condition
 - Automatic switch over to "fine" mode operation once rough lock is acquired
- · Chroma edge enhancement
 - Improves the horizontal transition of the chroma edge
- · VBI decoder
 - Performs VBI data capture and data slicing embedded in the video lines (composite, S-Video, analog RF input)

JPEG decoding

1.2.7. Front-End Demod / Demux

Integrated 8VSB/QAM-B demodulator

- ATSC 8-VSB demodulation
 - Enhanced 8-VSB multi-path performance with wide equalizer coverage
 - Superior VSB indoor reception using enhanced equalization and synchronization algorithms, enabling Brazil and other 0 dB ghost reception
 - Adaptive control loops dependent upon channel conditions for fast channel acquisition and optimal tracking
 - Advanced doppler ghost rejection
- QAM-B demodulation
 - ANSI/SCTE 07, ITU-T J.83 Annex B 64-/256-QAM, 5.06/5.36 Msymbol/sec rate, respectively
 - Support all DI modes up to I=128, J=8
 - 84-tap equalization range: 36 FFE and 48 DFE for superior cable micro-reflections rejection
 - Enhanced phase noise rejection
 - Excellent burst noise and combined distortion rejection
 - Exceptional AM noise rejection
 - Fast channel auto search based on auto 64-/256-QAM detection and wide carrier acquisition range
- · Advanced system functions
 - Accepts 44 MHz from the tuner, eliminating external base-band demodulation
 - IF AGC PWM output
 - All digital recovery loops
 - FEC statistics, receiver status, and channel data such as S/N ratio, equalizer taps, carrier offset, and more are available

Adaptive selection of receiver

- Adaptive recovery loops based on channel conditions are used to achieve optimum reception for both high doppler echoes conditions and 0dB conditions
- The synchronization and the equalization algorithms are based on both training signals and blind data
- It enables better channel tracking resulting in achieving all A74 requirements
- Fast channel acquisition in 0dB conditions, < 0.5sec.
- Improves immunity to noise for Brazil ensembles over previous Zoran devices
- Improved phase noise rejection in 0dB conditions

NTSC demodulator

- Fully programmable digital video frequency and group delay equalization including internal digital Nyquist filter and excellent sound carrier digital rejection (>60dB)
- · Digital carrier recovery (AFT) with accurate report to host
- · Digital carrier recovery without quadrature distortions

- Excellent (110%) over modulation at all white signal (100IRE)
- · Digital video IF AGC and optional delayed tuner AGC with programmable take over point
- · AM interference rejection

·BTSC/A2 demodulator

- BTSC mono, stereo and SAP DBX decoding for US NTSC TV reception
- A2 mono, stereo and bilingual decoding for Korea NTSC TV reception

TS demultiplexer

- Maximum transport bitrate: 80 Mbit/sec
- ISO-13818-1 compliant
- Supports PID filtering total number of simultaneous PID filters: 32
- ATSC-compliant transport demultiplexer
- Maximum filtered (output) demux bit rate of 80 Mbits/sec
- · PCR locking using internal STC counter and VCXO control

Demodulator inputs

- One (1) differential IF pair for all tuner formats
- One (1) SIF (sound IF) for audio-only formats

1.2.8. Memory Support

16-bit DDR2 interface (400MHz or 475 MHz)

- Up to 1.87 GByte/second peak memory throughput
 - 400MHz DDR2 sufficient for WXGA designs
 - 400MHz DDR2 sufficient for 1080p designs without TCON/overdrive
 - 533MHz DDR2 (clocked at 475MHz) sufficient for 1080p designs with TCON/overdrive
- Up to 128 MBytes maximum memory
 - Typical 64MByte system implementation for WXGA and 1080p designs
- High performance arbiter with assignable client priorities
- SSTL-18 Class 1 electrical interface

Serial FLASH

- 40MHz SPI clock
- Up to 16 MBytes maximum memory
- Typical 2-4 MByte system implementation

1.2.9. Integrated TV MicroController

- · Support for "Sleep" mode operation
- Front panel I/O support (buttons and display)

- IRR input
- General-purpose 8-bit ADC with 5 multiplexed inputs
 - i.e. Voltage monitoring
- Sleep timer
- Watchdog timer
- GPIO interrupt control
- Support for A/V input monitoring
 - · Monitors the HDMI inputs for activity
- Integrated EDID memory for HDMI inputs and VGA inputs
 - 512 bytes memory x 4 input ports
- Support for automatic VGA signal detection and wake-up
- HDMI CEC support
- UART for debug
- · Real-time clock support

1.2.10. Graphics Processing

- · 32-bit RGB / YCbCr
- 16-bit RGB
- 8-bit indexed with CLUT
- Graphics Block Transfer (BLT)
 - Supports copy, bit depth conversion and alpha blending of 8-, 16- and 32-bit pixel maps with 32-bit output
 - Supports Porter-Duff alpha blending formulas
 - · Alpha destination and alpha compare
 - Point, Line, Rectangle, Text and Trapezoid Draw functions
 - · Rectangle Fill function

·Graphics Unit Scaler (GUS)

- Support scaling and blending of several graphics planes in a single operation
- Can also perform simple BLT operations (BitBlt, stretch BitBlt, trapezoid BitBlt, mirror BitBlt, rotate BitBlt)
- Color space converter
- Raster Operation (ROP)

1.2.11. System Interfaces

• Two (2) PWM outputs

• Three (3) 2-signal UARTs

- · Maximum baud rate: 115200
- 16550 compatible
- Third UART is allocated to TVuC and shared with main CPU UART

• Two (2) I2C master or slave interfaces

- Maximum bitrate: 400 Kb/s
- · Master or slave mode

• One (1) IR receiver, with hardware demodulation

·SPI interface

- Up to 40 MHz clock rate
- Supports serial FLASH up to 16 MByte
- Two (2) select signals for peripheral support

Integrated USB interface

• One High Speed USB v2.0 port

1.2.12. Security Features

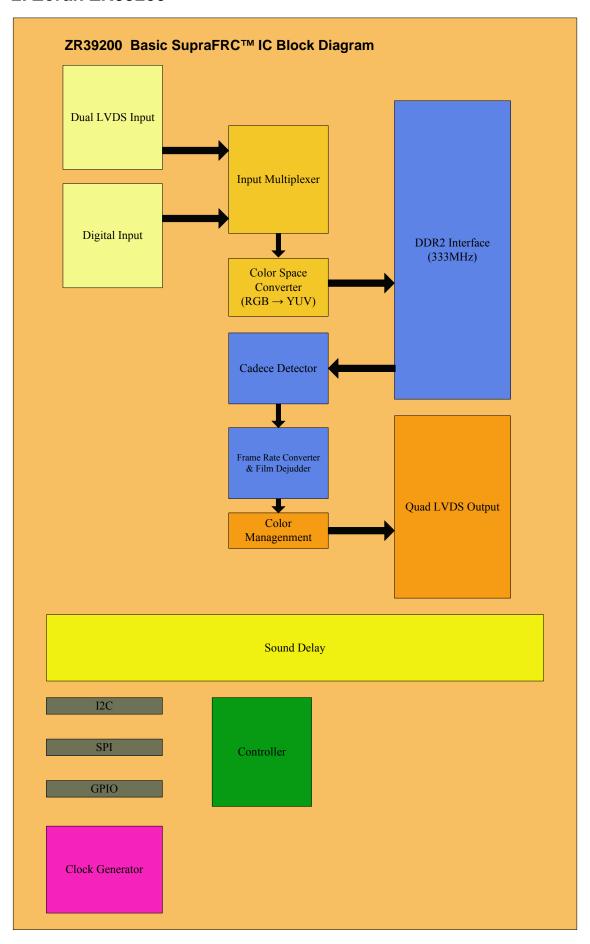
• Integrated One Time Programmable memory (OTP)

- 8 Kb of One Time Programmable (OTP) secure memory
- Used for secure storage:
 - HDCP Key Selection Vectors (KSVs)
 - Error Correction (ECC) Checksum and data
- Readable ONLY by specific IROM instructions programmed into the SupraHD® 748
- HDMI keys are encrypted with a proprietary Zoran encryption algorithm during the programming process

1.2.13. Misc. IC Information

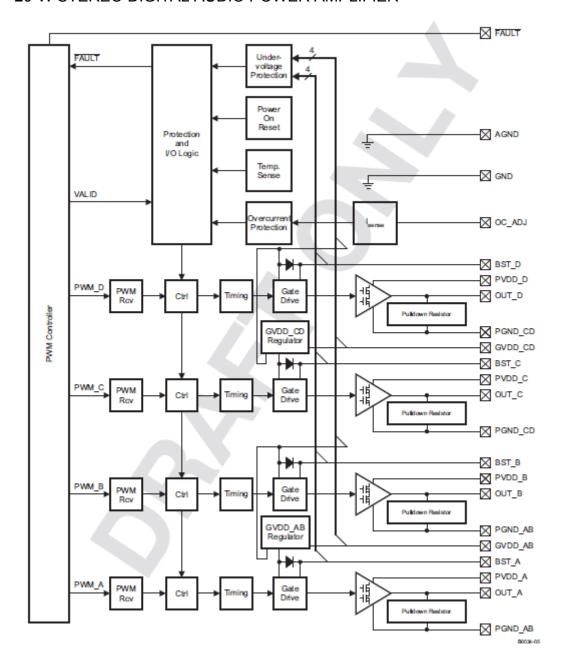
. 25.000 MHz crystal input required to support standard ATSC timing

2. Zoran ZR39200



3. TEXAS INSTRUMENTS TAS5707L

20-W STEREO DIGITAL AUDIO POWER AMPLIFIER



6. SSE55T 55-inch Wiring Diagram

Wiring Connection

	Ma	ain board to l	Panel		N	Iain board to	Pai	nel		Main l	ooard to S ₁	peaker	
		SSE55T				SSE55T	ı				SSE55T		
		DC02L0044	OI			DC02L004	30I		DC02V03770I				
		755 mm			920 mm					L: 410 & R: 1200mm			
	Panel side		Main board CN5		Panel side Main board CN1 M		Iain board CN3		Speaker				
FI	-RE51S-HF	LVDS cable	A2006W00-2X17P	FI	-RE51S-HF	LVDS cable	A20	006W00-2X16P	JW'	Γ A2001WV2-4P	Color	LEFT	
1	GND	NC		1	NC	NC			1	SPK_OUTR+	Black	P3 Speaker -	
2	NC	NC		2	NC	NC			2	SPK_OUTR-	Red	P2 Speaker +	
3	NC	NC		3	NC	NC						Right	
4	NC	NC		4	NC	NC			3	SPK_OUTL-	White	P4 Speaker +	
5	NC	NC		5	NC	NC			4	SPK_OUTL+	Green	P5 Speaker -	
6	NC	NC		6	NC	NC							
7	LVDS Select	YELLOW	21 LVDS_SEL	7	NC	NC							
8	EXTVbr-b	NC		8	NC	NC				Main b	oard to IR	board	
9	VBR-B out	NC		9	GND	NC					SSE55T		
10	OPC Enable	NC		10	RA3N	WHITE	25	TXAO_0N	•	DO	C02V0376	OI	
11	GND	BLACK	13 GND	11	RA3P	BLACK	26	TXAO_0P	365 mm				
12	R1AN	WHITE	23 TXAE_0N	12	RB3N	WHITE	12	TXAO_1N		IR board CN1		Main board CN4	
13	R1AP	BLACK	24 TXAE_0P	13	RB3P	BROWN	11	TXAO_1P	JW	T A2001W02-5P	Color	JWT A2001W02-5P	
14	R1BN	WHITE	10 TXAE_1N	14	RC3N	WHITE	8	TXAO_2N	1	VCC5_0_STB	Red	1 VCC5_0_STB	
15	R1BP	BROWN	9 TXAE_1P	15	RC3P	RED	7	TXAO_2P	2	IRR	White	2 IRR	

16	R1CN	WHITE	7	TXAE_2N	16	GND
	R1CP	RED		TXAE_2P	l	RCLK31
18	GND	ORANGE		GND	18	RCLK3I
19	R1CLKN	WHITE	6	TXAE_CN	19	GND
20	R1CLKP	ORANGE	5	TXAE_CP	20	RD3N
21	GND	YELLOW	20	GND	21	RD3P
22	R1DN	WHITE	1	TXAE_3N	22	RE3N
23	R1DP	YELLOW	2	TXAE_3P	23	RE3P
24	R1EN	WHITE	3	TXAE_4N	24	GND
25	R1EP	GREEN	4	TXAE_4P	25	GND
26	NC	NC			26	RA4N
27	Bit Select	NC			27	RA4P
28	R2AN	WHITE	31	TXBE_0N	28	RB4N
29	R2AP	BLACK	32	TXBE_0P	29	RB4P
30	R2BN	WHITE	27	TXBE_1N	30	RC4N
31	R2BP	BROWN	28	TXBE_1P	31	RC4P
32	R2CN	WHITE	33	TXBE_2N	32	GND
33	R2CP	RED	34	TXBE_2P	33	RCLK41
34	GND	NC			34	RCLK4I
35	R2CLKN	WHITE	25	TXBE_CN	35	GND
36	R2CLKP	ORANGE	26	TXBE_CP	36	RD4N
37	GND	NC			37	RD4P
38	R2DN	WHITE	29	TXBE_3N	38	RE4N
39	R2DP	YELLOW	30	TXBE_3P	39	RE4P
40	R2EN	WHITE	11	TXBE_4N	40	GND

16	GND	BLACK	13	GND
17	RCLK3N	WHITE	5	TXAO_CN
18	RCLK3P	ORANGE	6	TXAO_CP
19	GND	BLACK	14	GND
20	RD3N	WHITE	4	TXAO_3N
21	RD3P	YELLOW	3	TXAO_3P
22	RE3N	WHITE	2	TXAO_4N
23	RE3P	GREEN	1	TXAO_4P
24	GND	NC		
25	GND	NC		
26	RA4N	WHITE	29	TXBO_0N
27	RA4P	BLACK	30	TXBO_0P
28	RB4N	WHITE	31	TXBO_1N
29	RB4P	BROWN	32	TXBO_1P
30	RC4N	WHITE	28	TXBO_2N
31	RC4P	RED	27	TXBO_2P
32	GND	BLACK	19	GND
33	RCLK4N	WHITE	24	TXBO_CN
34	RCLK4P	ORANGE	23	TXBO_CP
35	GND	BLACK	20	GND
36	RD4N	WHITE	22	TXBO_3N
37	RD4P	YELLOW	21	TXBO_3P
38	RE4N	WHITE	10	TXBO_4N
39	RE4P	GREEN	9	TXBO_4P
40	GND	NC		

3 GND	Black	3 GND
3 LED_R	Orange	4 LED_R
5 Light Sensor	YELLOW	5 Light_Sensor

41 R2EP	RED	12 TXBE_4P	41 GND	NC	
42 NC	NC]		
43 NC	NC				
44 GND	NC				
45 GND	NC				
46 GND	NC				
47 NC	NC				
48 VLCD	RED	15 LVDS_PWR			
49 VLCD	RED	16 LVDS_PWR			
50 VLCD	RED	17 LVDS_PWR			
51 VLCD	RED	18 LVDS_PWR			

Power/B to Main board								
SSE55T								
DC02P01670I								
760 mm								
Power/B P802 Main board CN2								
A2008H00-16P	Color	A2001H02-16P						
1 GND	Black	1 GND						
2 GND	Brown	2 GND						
3 24Va	Red	3 Audio power						
4 24Va	Orange	4 Audio power						
5 GND	Yellow	5 GND						
6 GND	Green	6 GND						
7 GND	Blue	7 GND						
8 12Vcc	Purple	8 12V panel						
9 12Vcc	Gray	9 12V panel						
10 5Vcc	White	10 5V standby						
11 5Vcc	Black	11 5V standby						
12 5Vcc		16 BL_ERROR						
13 PW_ON	Red	12 PW_EN						
14 ACD	Orange	13 PG						
15 DIM	Yellow	15 BL_DIM						
16 BL_ON	Green	14 BL_EN						

	Power/B to Panel Inverter/B(LG panel)											
			SSE55T			SSE55T						
	DC02P00780I (for LG panel)						DC02P00760I(for LG panel)					
	410 mm						680 mm					
	Power/B P803 Panel BL				Power/B P804 Panel BL							
			01H02-14P		08H00-14P	Color	A2001H02-12P					
-		 				_	1			1		
	1	24Vcc	Black	1	24Vcc	1	24Vcc	Black	1	24Vcc		
	2	24Vcc	Brown	2	24Vcc	2	24Vcc	Brown	2	24Vcc		
	3	24Vcc	Red	3	24Vcc	3	24Vcc	Red	3	24Vcc		
	4	24Vcc	Orange	4	24Vcc	4	24Vcc	Orange	4	24Vcc		
	5	24Vcc		5	24Vcc	5	24Vcc		5	24Vcc		
	6	GND	Green	6	GND	6	GND	Green	6	GND		
	7	GND	Blue	7	GND	7	GND	Blue	7	GND		
	8	GND	Purple	8	GND	8	GND	Purple	8	GND		
	9	GND	Gray	9	GND	9	GND	Gray	9	GND		
	10	GND		10	GND	10	GND		10	GND		
	11	NC		11	DET	11	NC		11	NC		
	12	BL_ON	Brown	12	VBLON	12	BL_ON		12	NC		
	13	DIM	Black	13	PDIM	13	DIM					
	14	NC		14	NC	14	NC					

Power/B to Panel Inverter/B(AUO panel)										
SSE55T						SSE55T				
	DC02P00710I (for AUO panel)					DC02P00720I (for AUO panel)				
	410 mm					680 mm				
Power/B P803 Panel BL				Power/B P804 Panel BI			Panel BL			
A2	:008H00-14P	Color	A2001H02-14P			A2008H00-14P		Color	A2001H02-14P	
1	24Vcc	Black	1	24Vcc		1	24Vcc	Black	1	24Vcc
2	24Vcc	Brown	2	24Vcc		2	24Vcc	Brown	2	24Vcc
3	24Vcc	Red	3	24Vcc		3	24Vcc	Red	3	24Vcc
4	24Vcc	Orange	4	24Vcc		4	24Vcc	Orange	4	24Vcc
5	24Vcc		5	24Vcc		5	24Vcc		5	24Vcc
6	GND	Green	6	GND		6	GND	Green	6	GND
7	GND	Blue	7	GND		7	GND	Blue	7	GND
8	GND	Purple	8	GND		8	GND	Purple	8	GND
9	GND	Gray	9	GND		9	GND	Gray	9	GND
10	GND		10	GND		10	GND		10	GND
11	NC		11	DET		11	NC		11	DET
12	BL_ON	Brown	12	VBLON		12	BL_ON	Brown	12	VBLON
13	DIM	Black	14	PDIM		13	DIM	Black	14	PDIM
14	NC		13	VDIM		14	NC		13	VDIM

7. Trouble shooting

1. Fault clearance

Before calling your dealer or service center for assistance, check the matters below once again.

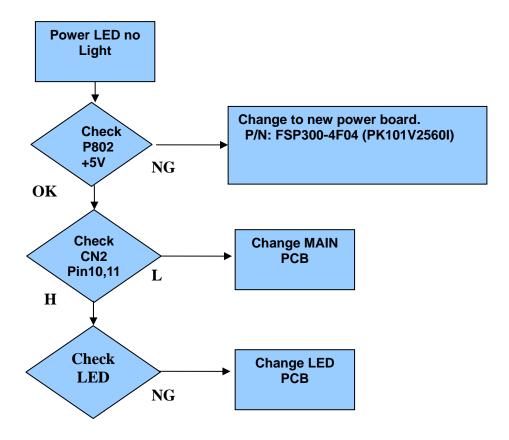
- (1) Make sure you have connected LCD TV to your equipment as described in the section "CONNECTING LCD TV".
- (2) Check cable connection. Verify that all external equipment and power cord are properly connected.
- (3) Verify that all power is switched on.
- (4) If LCD TV still dose not produce an image, re-start the external equipment.
- (5) If the image still dose not appear, unplug LCD TV from the external equipment and check the external equipment. The problem may be with your graphics controller rather than with LCD TV. (When you reconnect LCD TV, remember to turn the external equipment and TV off before you power up LCD TV. Power the equipment back on in order of LCD TV and external equipment.)
- (6) If the problem still exists, check the following chart.

Problem	Try these Solutions
NO POWER	Plug this LCD TV into the AC outlet.
	Press POWER button on side control or on Remote Control to turn on LCD TV.
	Check POWER Indicator. If this indicator blank, this TV has getting trouble.
Remote	Check the batteries.
Control dose	Make sure nothing is between the Remote Receiver and the Remote Control.
not work	Make sure you are not too far from LCD TV when using Remote Control.
	Maximum operating range is 5m.
	Is direct sunlight or strong artificial light shining on LCD TV's Infrared Remote
	Receiver? Eliminate the light by closing curtains, pointing the light in a different
	direction, etc.
No image	Check the connection between the external equipment and LCD TV.
_	When turning LCD TV on, it takes a few seconds to display the image.
	Check the system that you select is corresponding with the external equipment
	or the video equipment.
	Make sure the temperature is not out of the Operating Temperature (0°C ~
	50°C).
	Turn off power, then turn on again, re-start LCD TV.
No sound	Check Audio cable connection from Audio input source.
	Adjust the Sound System. Procest (C) LIME (a) begins and a second system.
	Press VOLUME (+) button. Press MULTE butter
	Press MUTE button.
There are tiny	Dark or bright points of light (red, green, or blue) may appear on the screen. This is a characteristic of the LCD popular at a malformation of the LCD TV. This is a characteristic of the LCD popular at a malformation of the LCD TV. This is a characteristic of the LCD popular at a malformation of the LCD TV. This is a characteristic of the LCD popular at a malformation of the LCD TV.
black points	This is a characteristic of the LCD panel, not a malfunction of the LCD TV. • LCD panel is produced with very high accuracy technology. There is 99 99% or
and/or bright	• LCD panel is produced with very high accuracy technology. There is 99.99% or more dot pixel, but there is also 0.01 % or less of dot pixel lack or dot pixel that
point on the TV	is constantly lighted. This is not defect.
	Regarding LCD panel characteristic, it may occur picture remain (look like a
	mirror) when the screen is changed if it displays same screen for a long time.
	Changing the picture or turn-off the power supply may recover.
	• Stripe pattern (more, interference stripes) may show up on the screen depends
	on the reflected picture.
Abnormal	Adjust the value of color.
color of image	Select different color system.

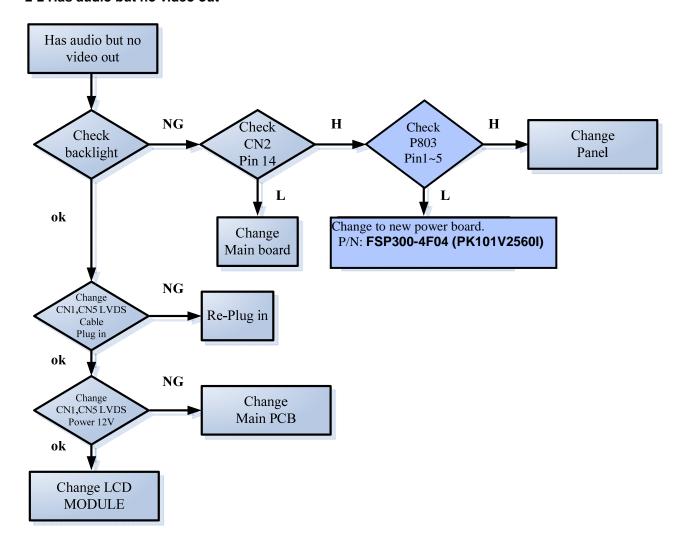
2. Troubleshooting guide

The flow chart shown below will help you to troubleshoot your Televison set with it doesn't display normally. Each procedure offers a simple way to check for system errors. Before starting, ensure that there is a signal in and that the Televison is turned on.

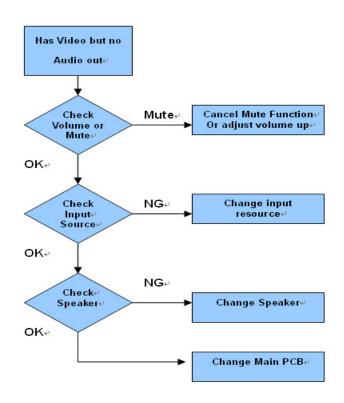
2-1 Power LED no light



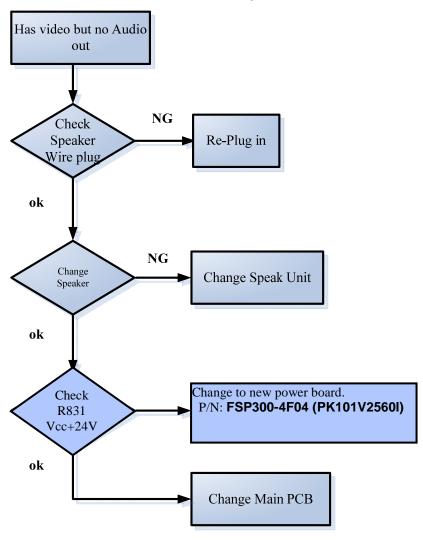
2-2 Has audio but no video out



2-3 Has video but no audio out step 1

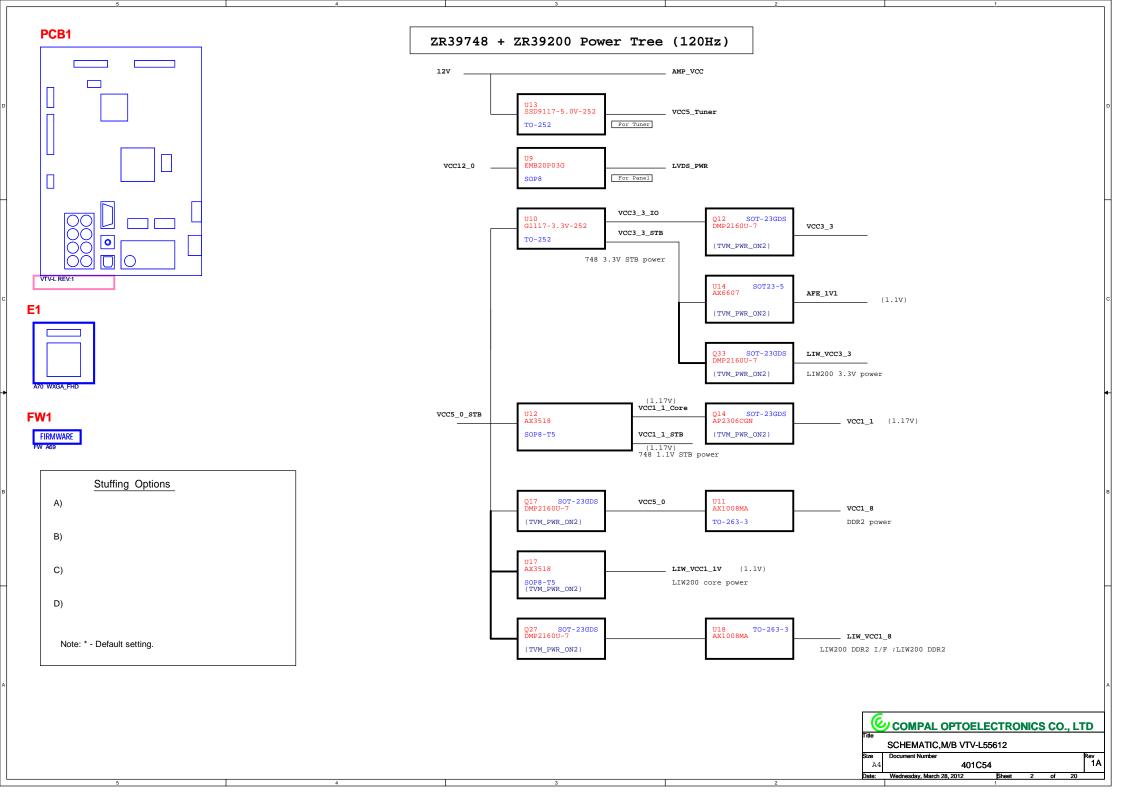


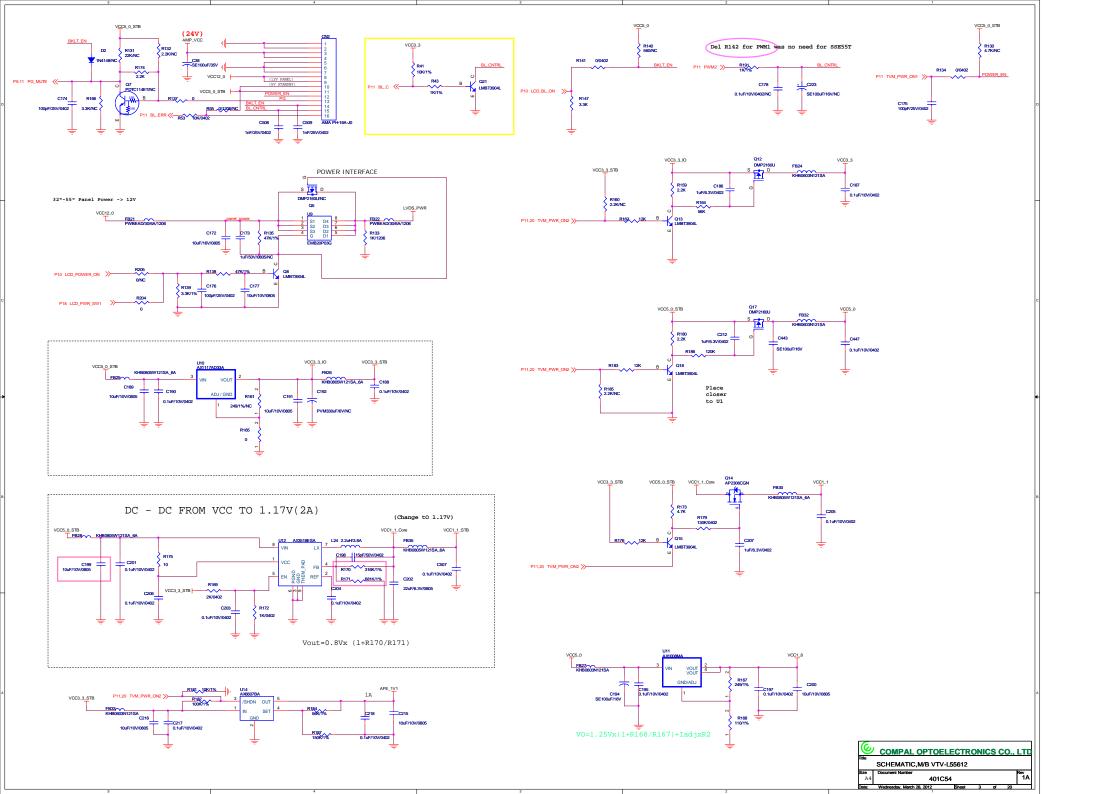
2-4 Has video but no audio out step 2

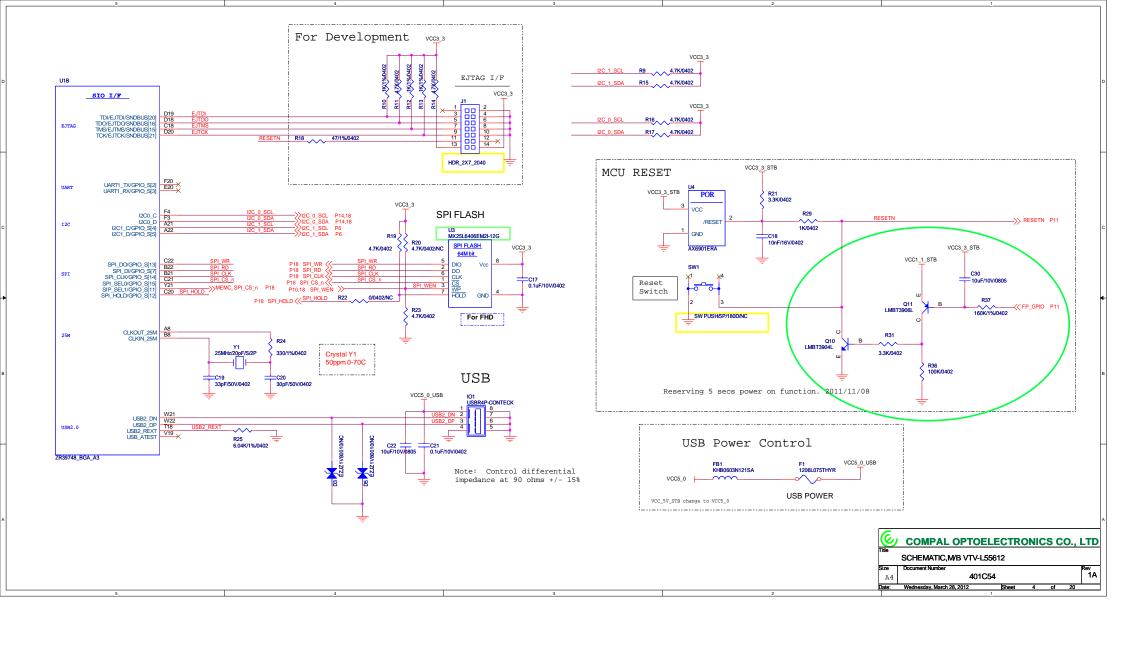


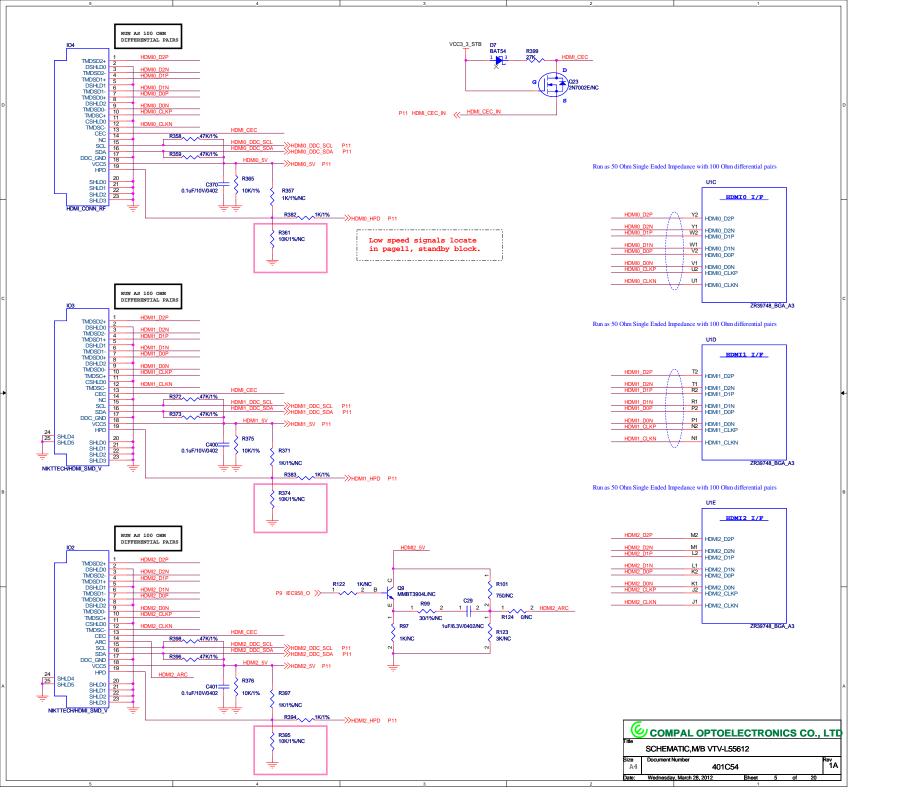
8.SCHEMATIC DIAGRAM

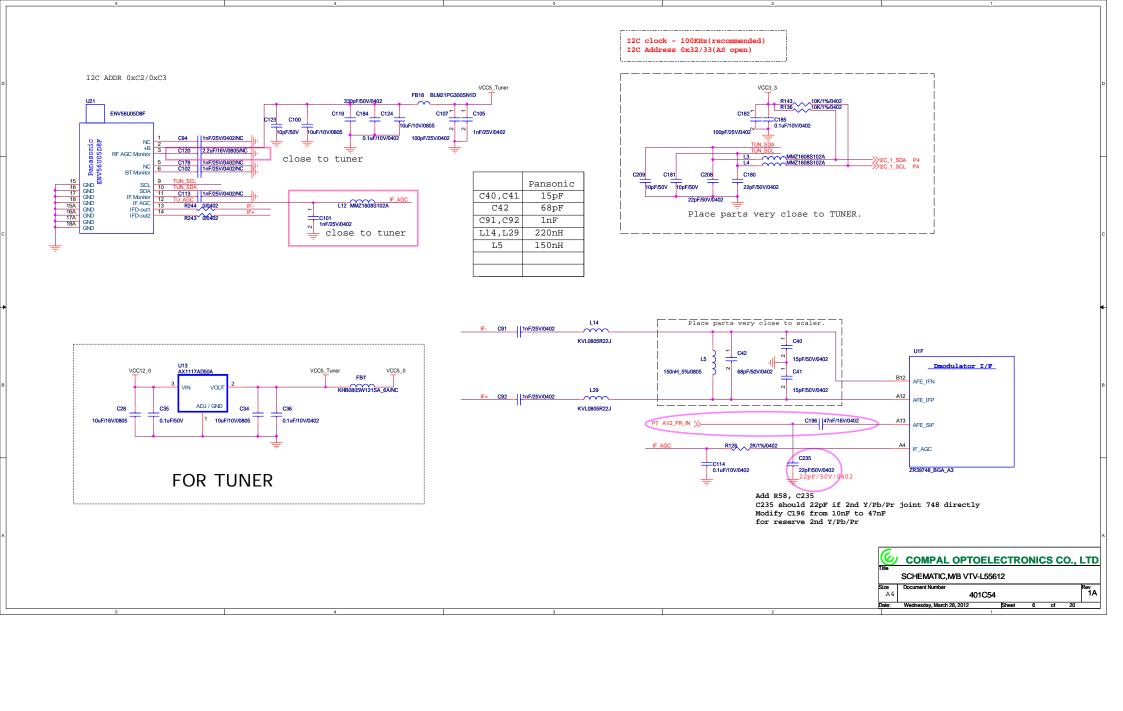
ELECTRON-55"

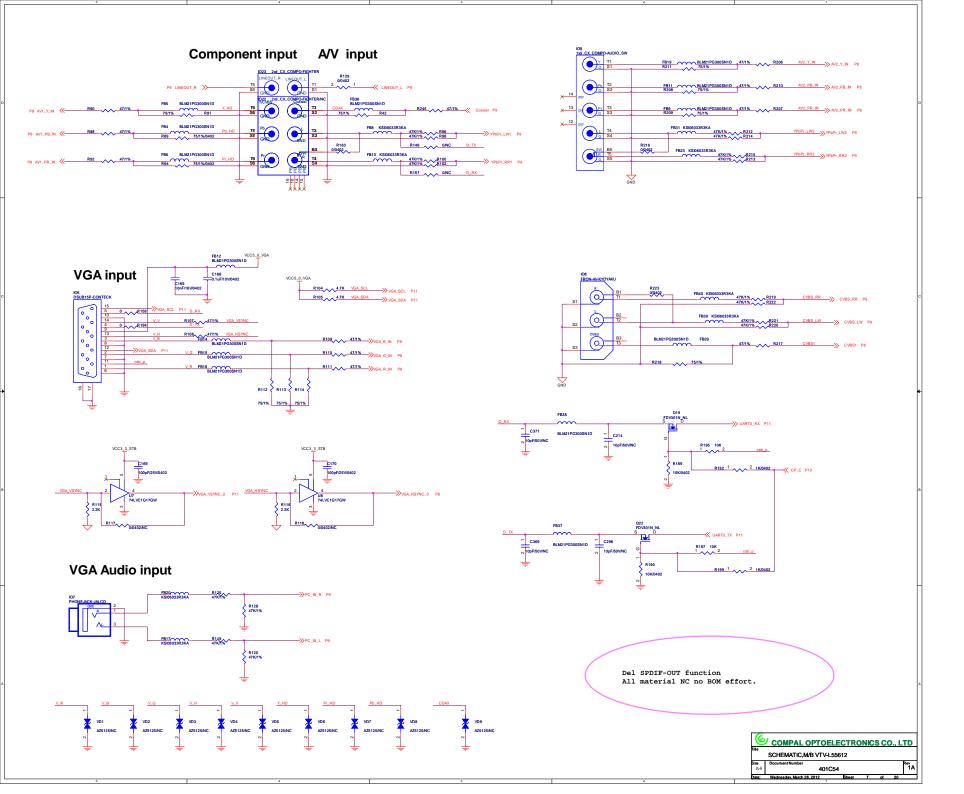


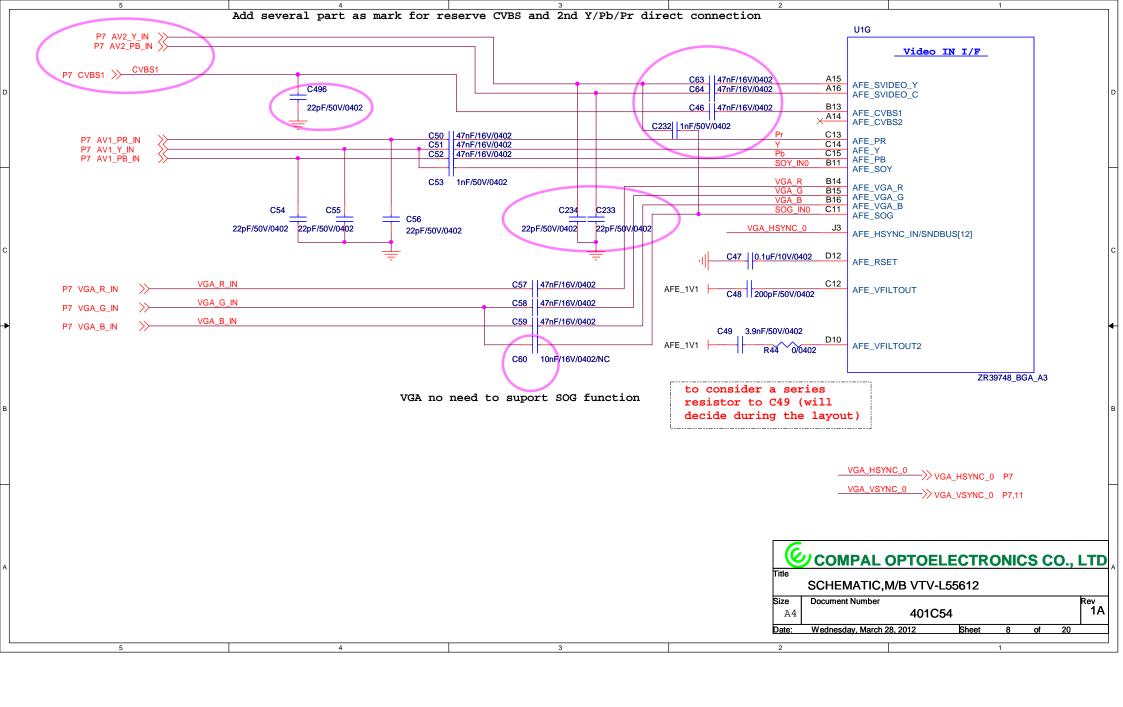


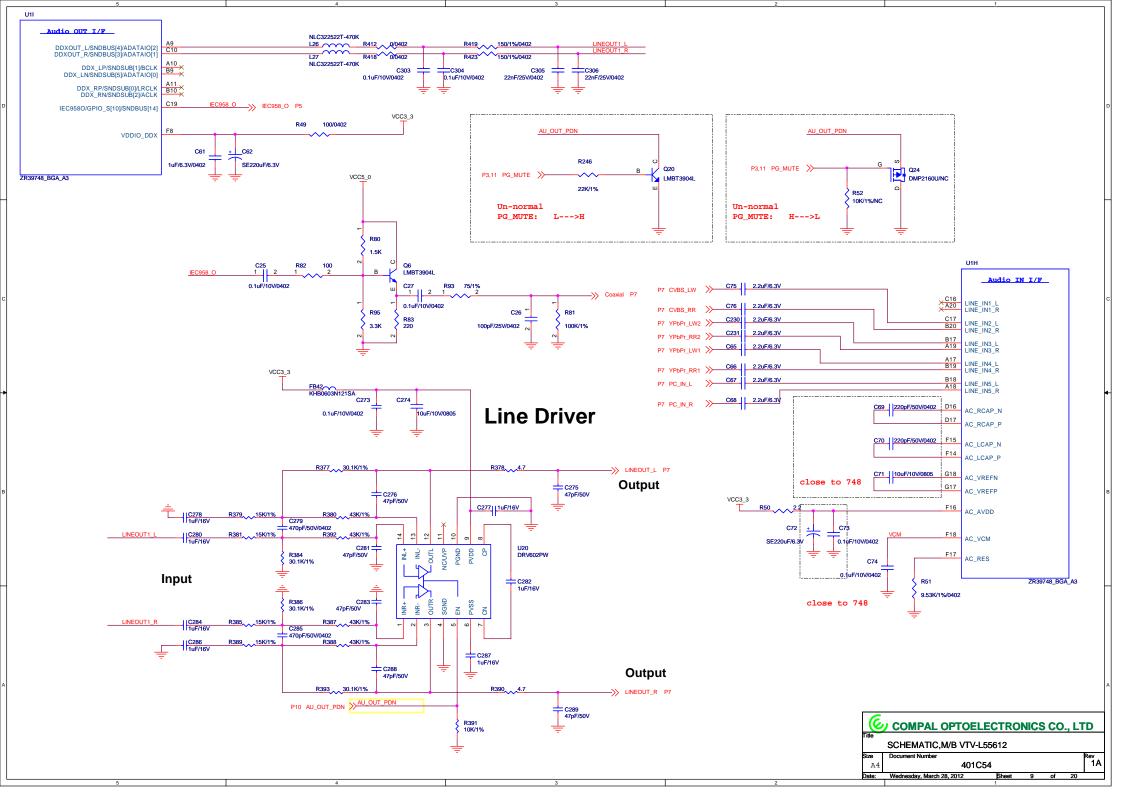


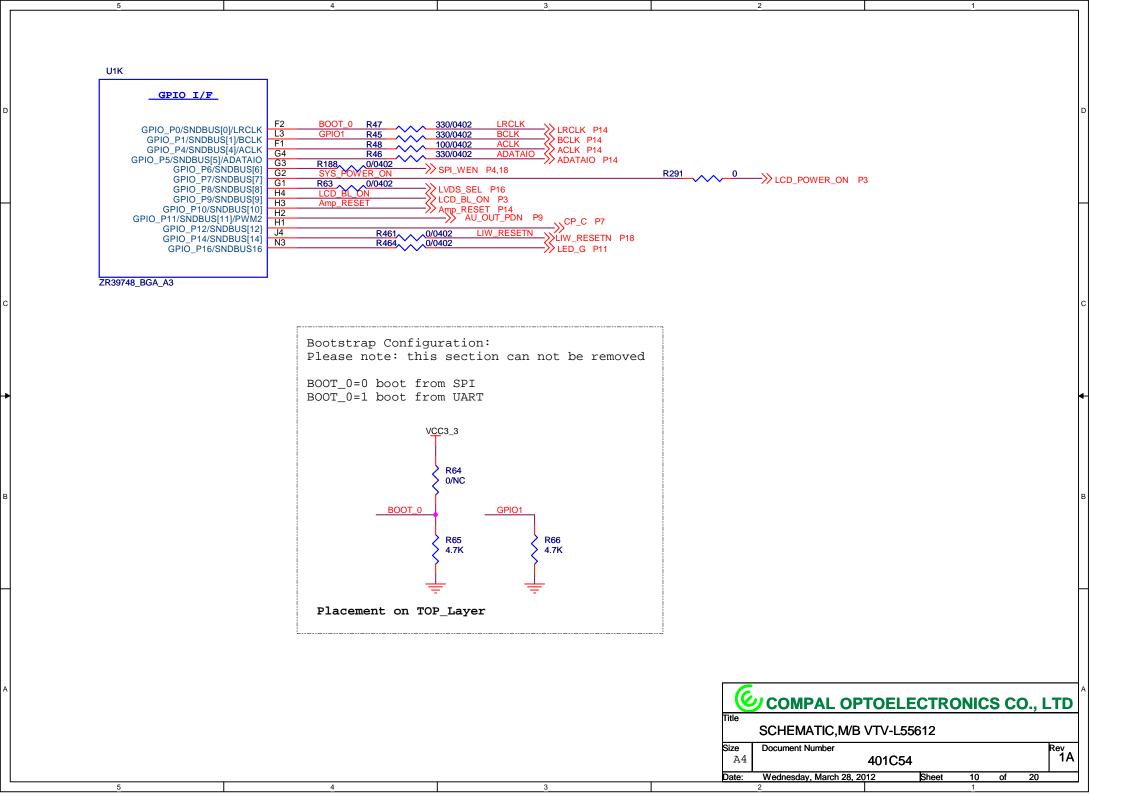


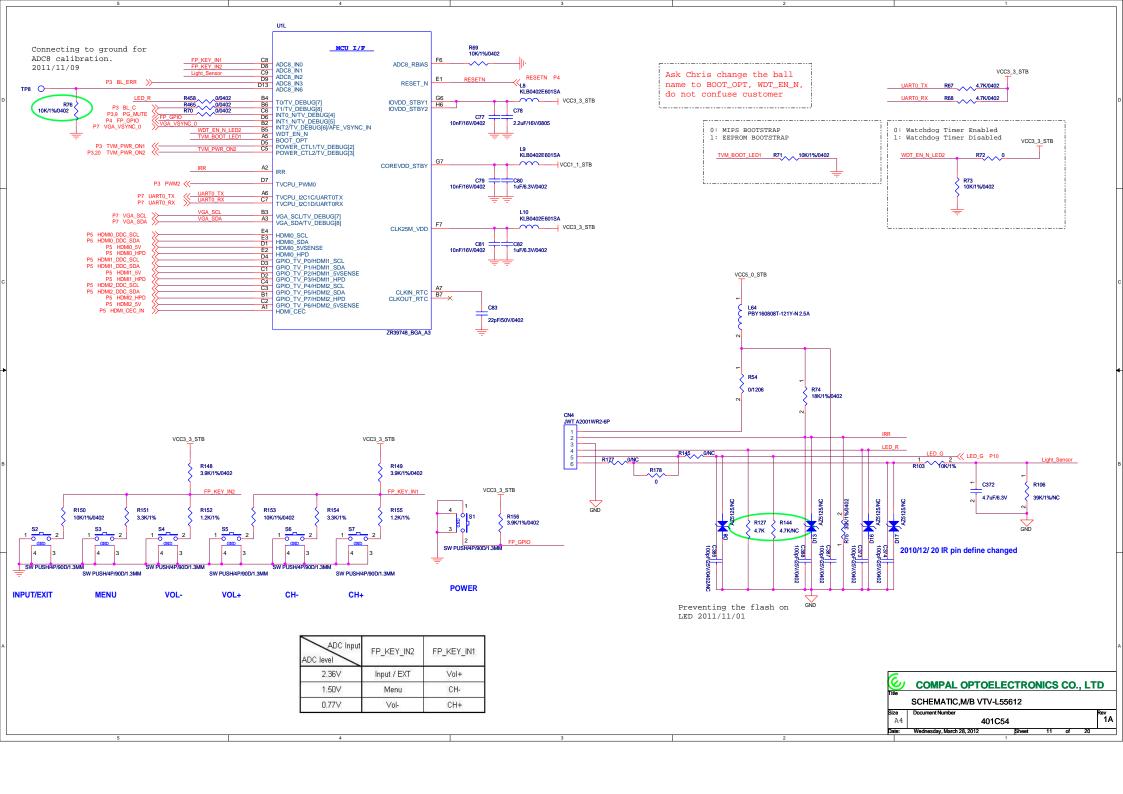


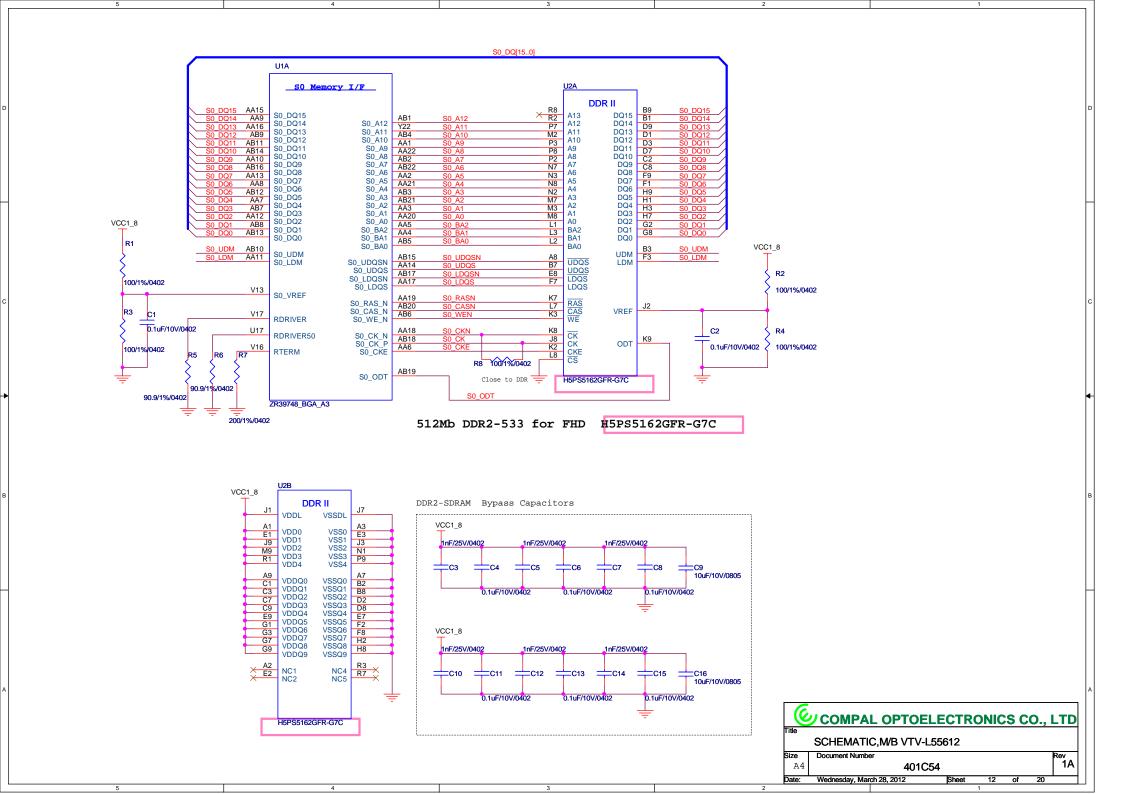


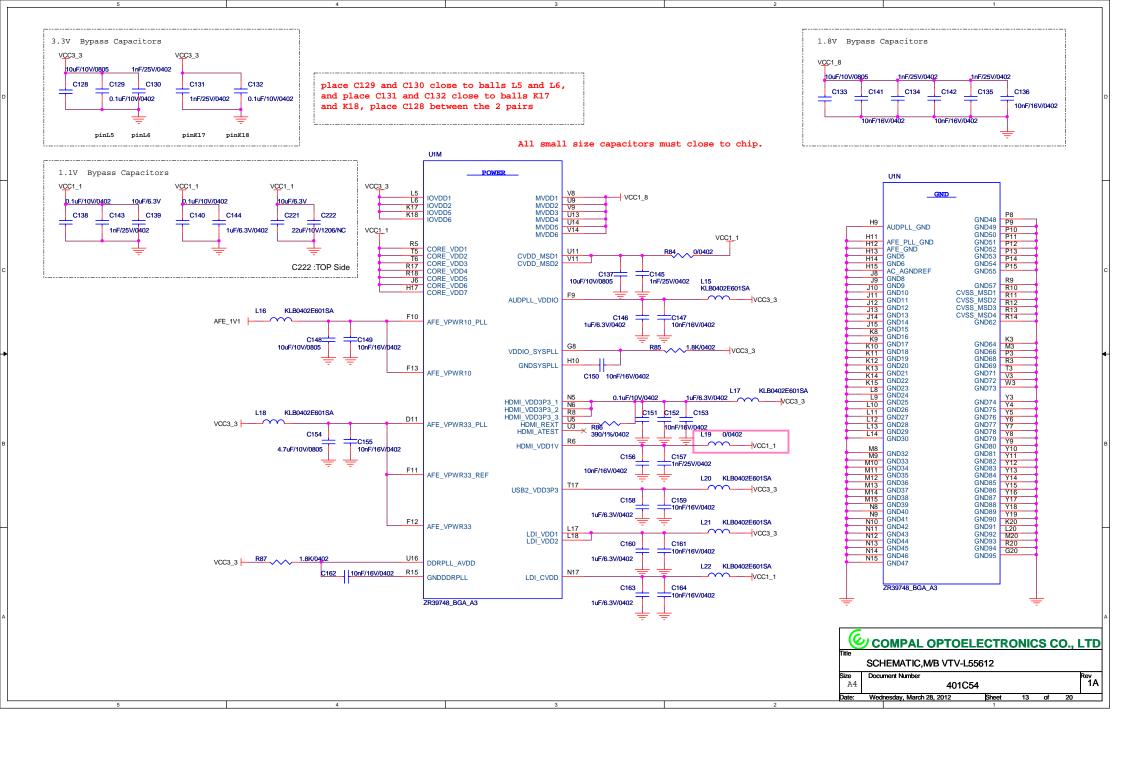


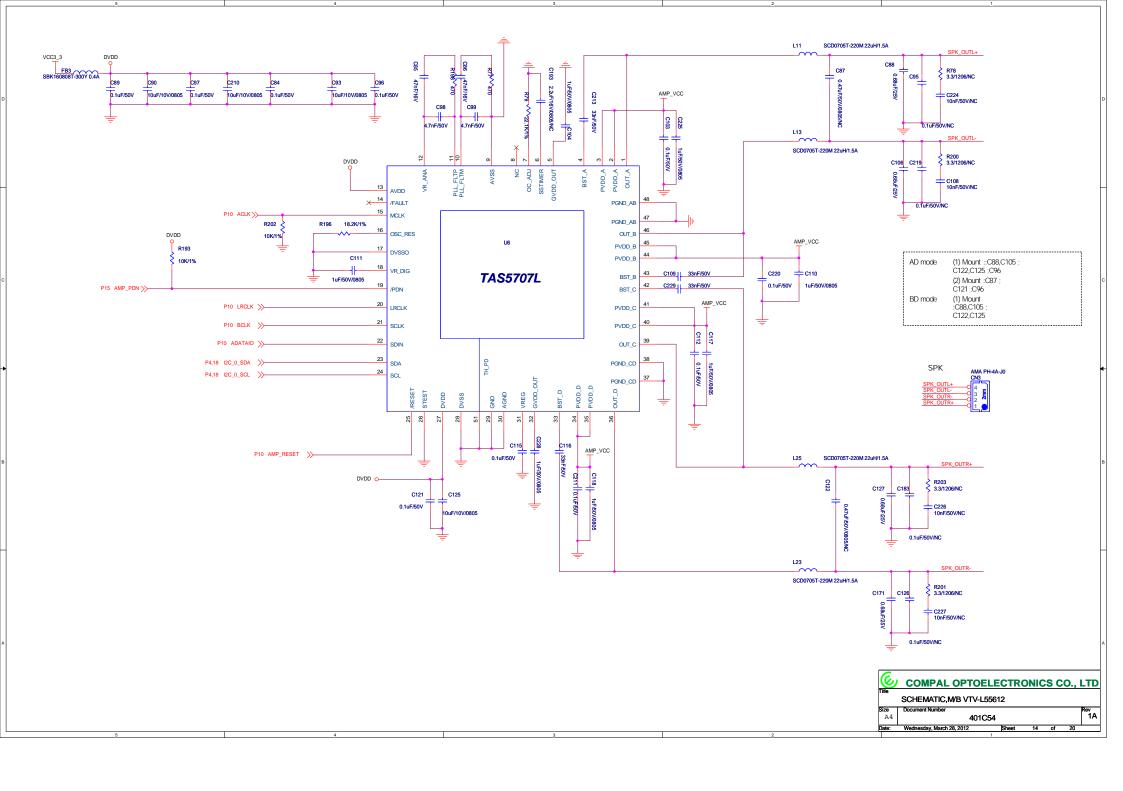


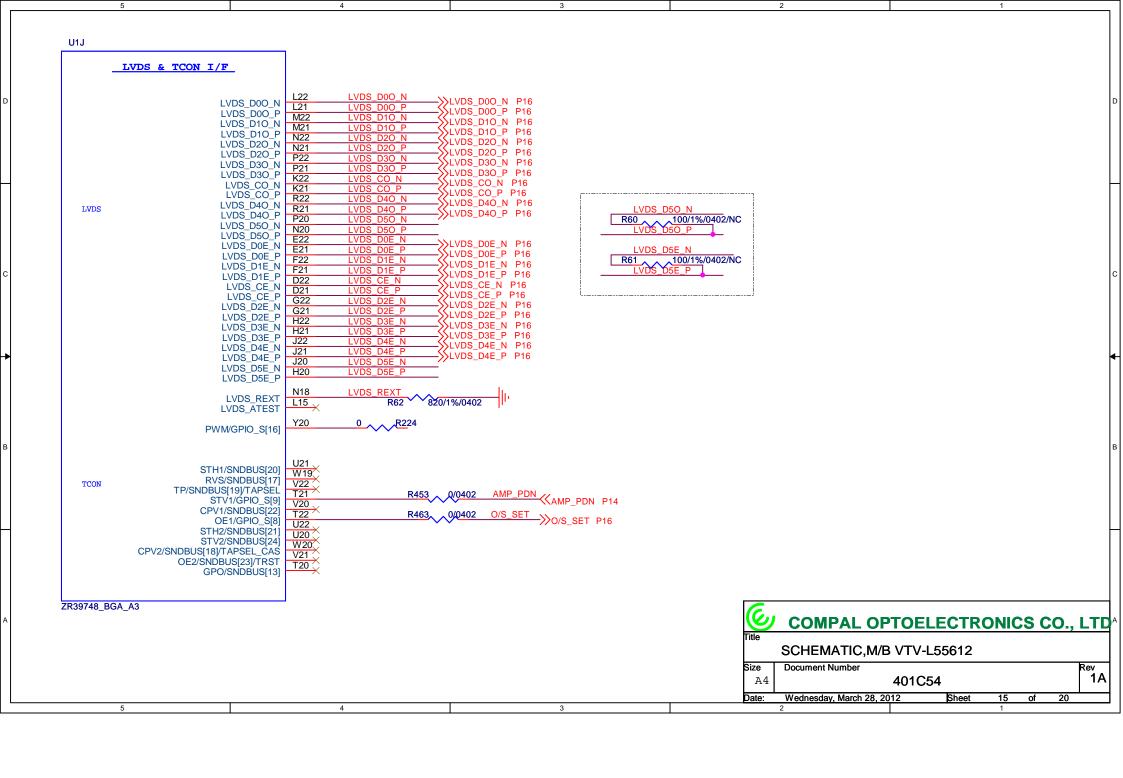


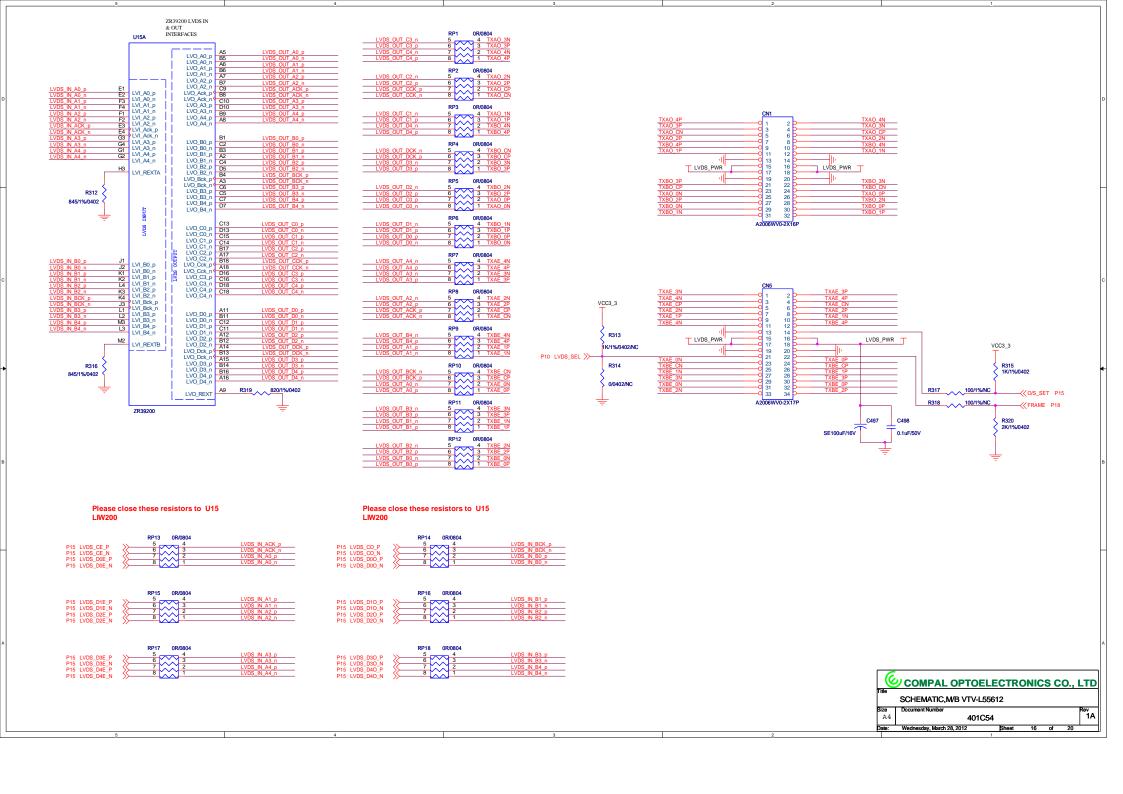


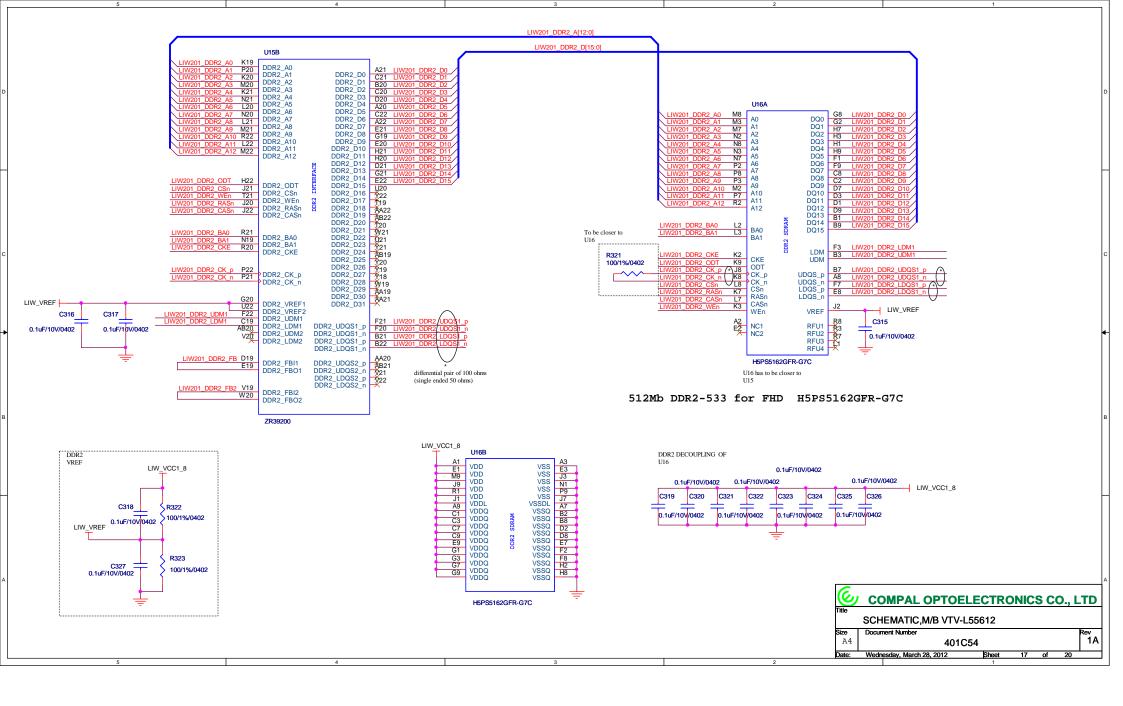


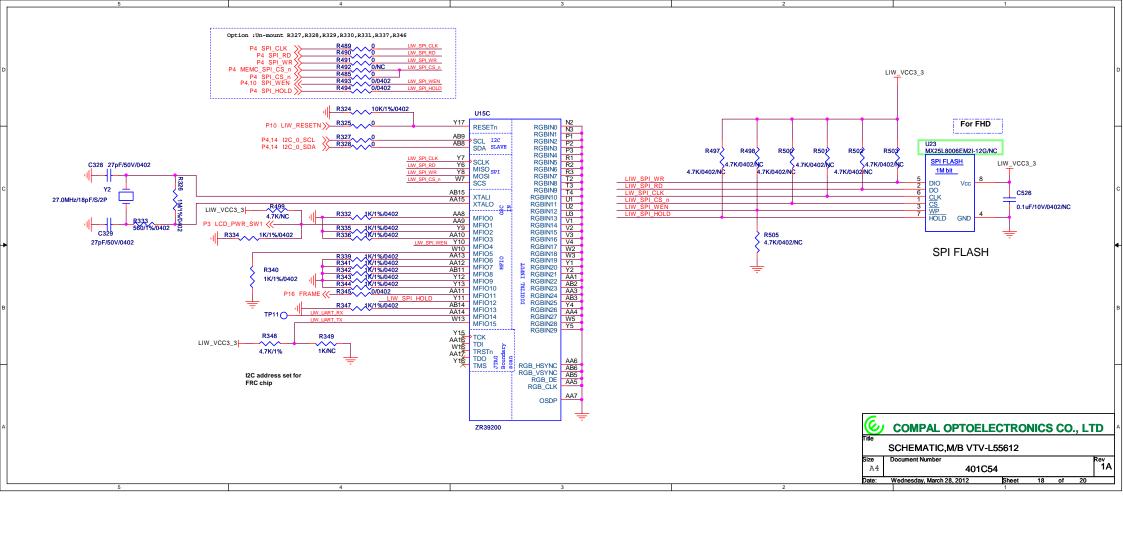


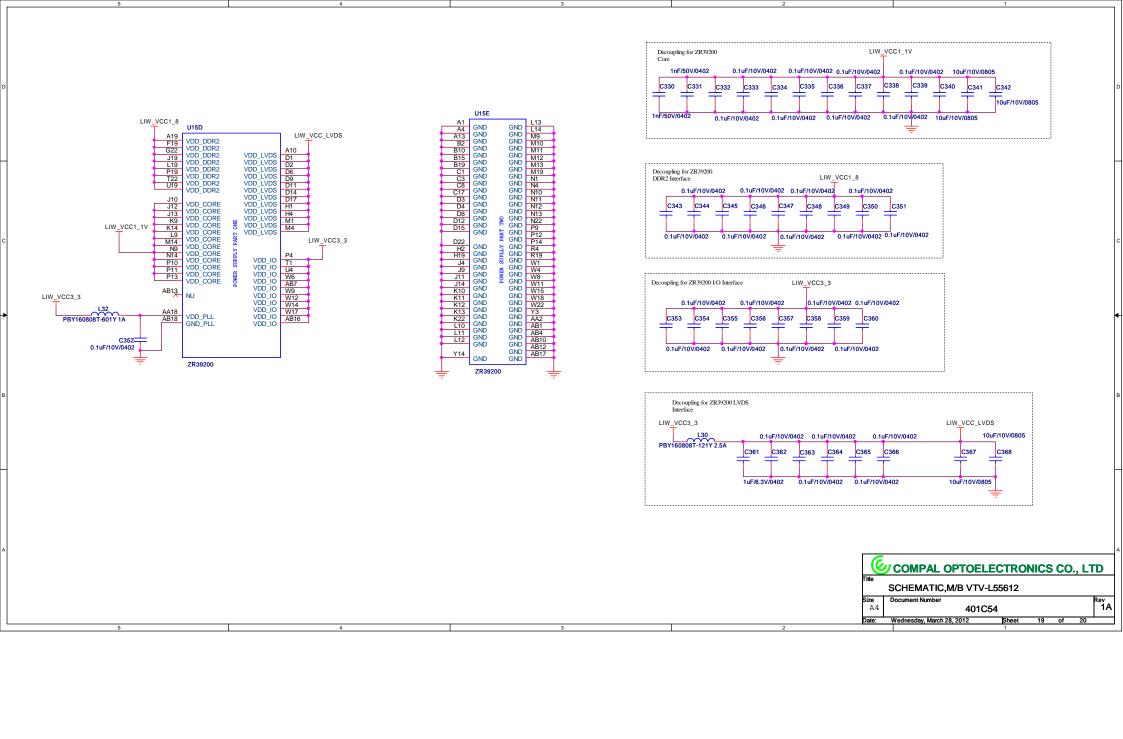


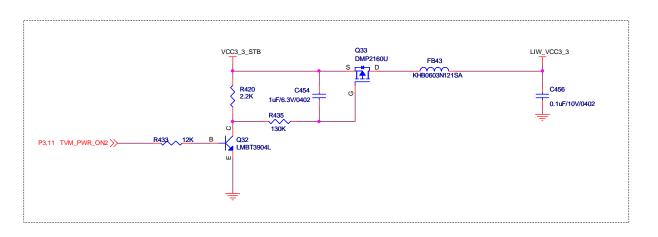


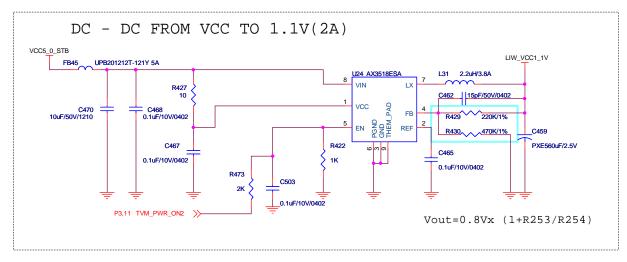


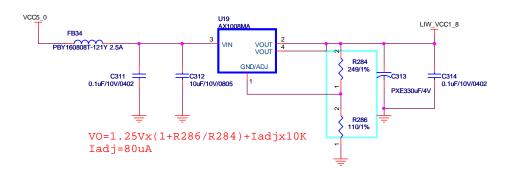


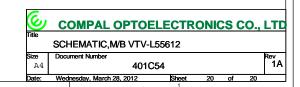






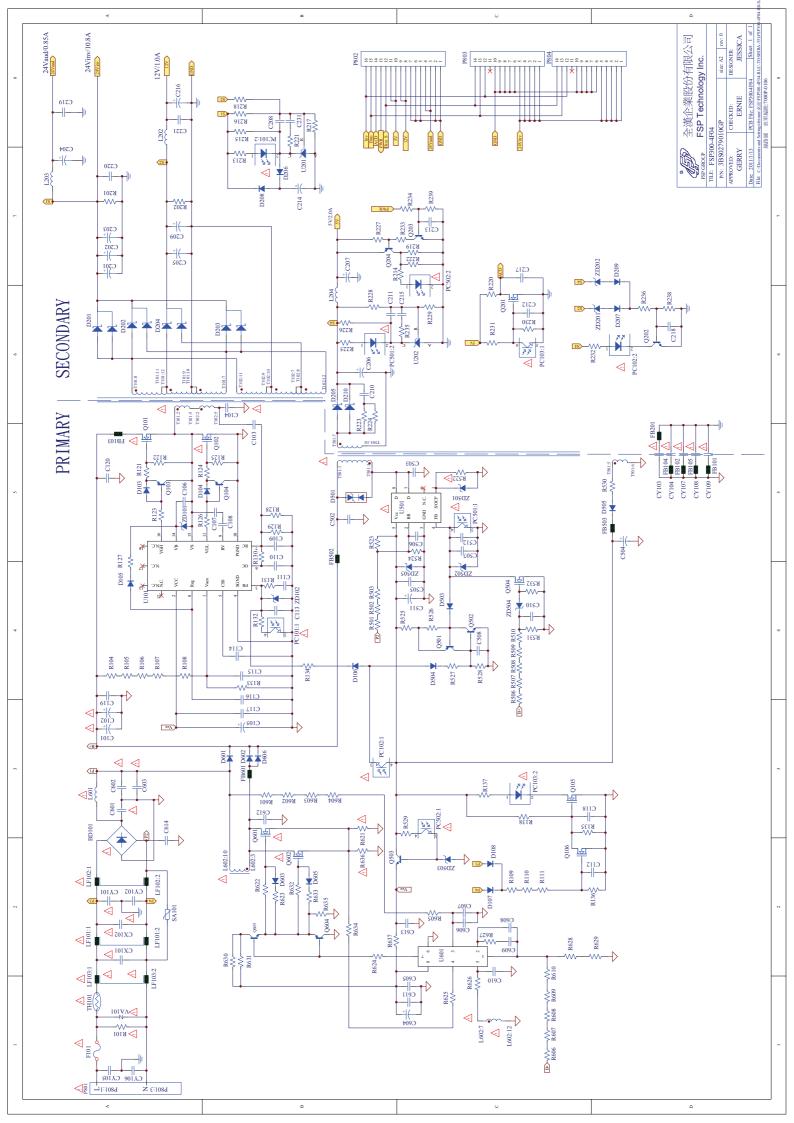






SCHEMATIC DIAGRAM

POWER-55"



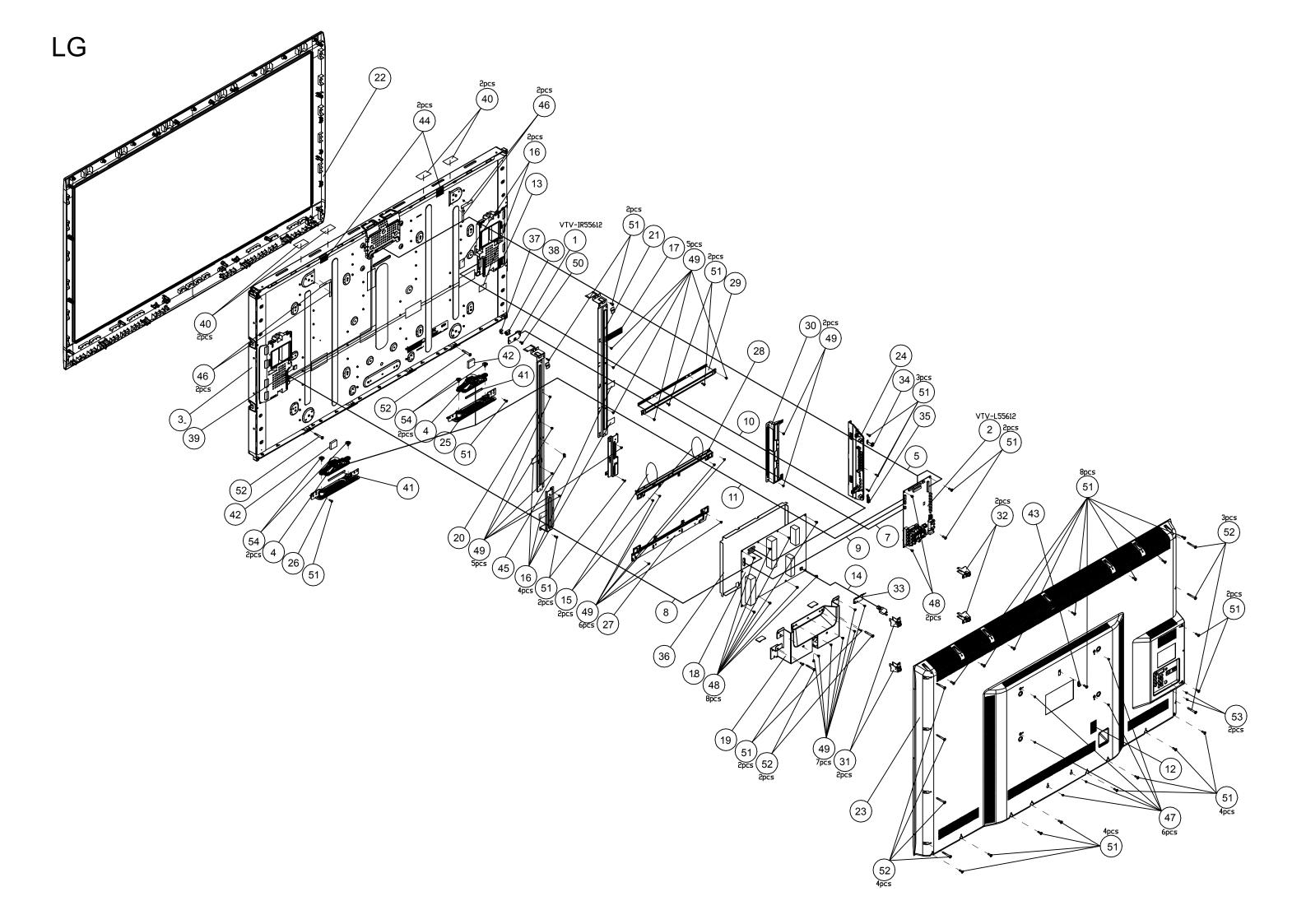
APPENDIX-A: Main assembly

DP55441 Version:00

7.00	441	DADTS No.	Version:00	
REF. No.	DESCRIPTION	PARTS No. :	REMARK	
		SSE55TGA10I		
1	PCBA IR/B	CL454C3N69L01		
2	FIRMWARE M/B	CL461C5469L03		
3	LCD MODU	CLAC6VG5500R2		
4	SPK SET(PIN12d)	CLCG101016C0I		
5	H-CON SET	CLDC02L00430I		
6	H-CON SET	CLDC02L00440I		
7	H-CON SET	CLDC02P00760I		
8	H-CON SET	CLDC02P00780I		
9	H-CON SET	CLDC02P01670I		
10	H-CON SET	CLDC02V03760I		
11	H-CON SET	CLDC02V03770I		
12	PC870B+G4000/LBACK	CLELSD32T010I		
13	GASKET	CLFHTP404610I		
14	PWR CORD(S)(-0mm)	CLGA05001063I		
15	LOCKING CABLE TIE	CLKA000600ZZI		
16	MYLAR AL TAPE	CLLCTC324010I		
17	MYLAR AL TAPE	CLLCTC324020I		
18	PWR MODU(STJ55T)	CLPK101V2560I		
19	NECK BRKT ASM	CLAMSC55T050I		
20	PANEL BRKT (L) AS'Y	CLAMTD55T010I		
21	PANEL BRKT (R) AS'Y	CLAMTD55T020I		
22	BEZEL ASY GLOSSY DTV	CLAPSC550000I		
23	BACK COVER ASY	CLAPSC550010I		
24	KEY PLATE (DLNA) AS'	CLAPTD55T040I		
25	SPEAKER COVER AS'Y (CLAPTD55T050I		
26	SPEAKER COVER AS'Y (CLAPTD55T060I		
27	BOTTOM BRKT	CLECTD55T030I		
28	POWER PCB BRKT	CLECTD55T050I		
29	TOP BRKT	CLECTD55T060I		
30	MAIN PCB BRKT	CLECTD55T070I		
31	WALL MOUNT BRKT_L	CLECTD55T080I		
32	WALL MOUNT BRKT_R	CLECTD55T090I		

00	OD DDI/T	OL FOTDSSTOAGL
33	SR BRKT	CLECTD55T0A0I
34	PCB SPRING_TOP	CLECTD55T0B0I
35	PCB SPRING_BOTTOM	CLECTD55T0C0I
36	POWER PCB MYLAR	CLELSC55T010I
37	LED LENS	CLFCSC55T000I
38	IR LENS	CLFCSC55T010I
39	CR4305 FOAM	CLFHSE55T010I
40	CR4305 FOAM	CLFHSE55T020I
41	CD4305 FOAM	CLFHTD55T091I
42	CR4305 FOAM+PD617	CLFHTO19D120I
43	CABLE CLIP	CLLC05TC4010I
44	ACETIC ACID TYPE	CLLCSE55T020I
45	WIRE SADDLE	CLLCTA194700I
46	ACETIC ACID TAPE	CLLCTD55T090I
47	SCREW	CLMAA8000131I
48	SCREW+LOCK WASHER(8)	CLMAA8002040I
49	SCREW	CLMAAA002910I
50	SCREW	CLMAB7000846I
51	TAPPING SCREW	CLMABA000121I
52	TAPPING SCREW	CLMABA000126I
53	TAPPING SCREW	CLMABA000131I
54	SCREW WASHER	CLMABA000330I
55	Gasket BRKT (AUO)	
56	LOGO NP	CLEJ3SC55000I
57	RATING NP-DP55441(LG	CLEJ4SE55010I
58	HANDGRIP	CLFCTD550000I
59	CARTON-SE55T	CLHB4SE55001I
60	CARTON FOR TRAY-SE55	CLHB4SE55010I
61	OWNERS MANUAL-SE55T	CLHDA69E5500I
62	KEY LABEL	CLHGSC550010I
63	SIDE I/O LABEL	CLHGSC550020I
64	I/O LABEL-SE55T	CLHGSE550000I
65	ENERGY LABEL-SE55T	CLHGSE550010I
66	UPC CODE-SE55T	CLHISE55T000I
67	ZIPPERED BAG	CLHK3OL77801I
68	PE BAG (STAND)	CLHK3SC55011I
	l ·	

69	PE BAG-SE55T	CLHK3SE55000I	
70	SCREW+2WASHER(AWL)	CLMAA2000831I	
71	REMO CTRL AAA	CLPK11V01700I	
72	STAND ASY	CLAPSC550021I	
73	EPS FORM(TOP LIFT)	CLFJSC55T010I	
74	EPS FORM(TOP RIGHT)	CLFJSC55T020I	
75	EPS FORM(BOTTOM LIFT	CLFJSC55T030I	
76	EPS FORM(BOTTOM RIGH	CLFJSC55T040I	
77	EPS FORM(TOP MIDDLE)	CLFJSC55T050I	



INSTALLATION

POSITIONING THE LCD HDTV



Always use a firm-flat surface when positioning your HDTV. Do not position the unit in a confined area. Allow adequate space for proper ventilation.

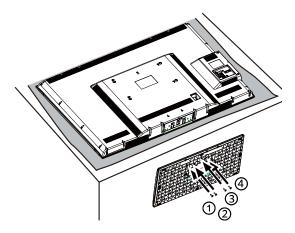
CAUTION INSTALLING STAND

- Handling by two people is recommended when installing.
- When holding (moving or lifting) the LCD Display, hold the display's body. Do not handle the LCD TV by holding the attached accessory parts (speakers), otherwise it may result in damage
- Before installing, provide a desk (or a part of it)
 which is strong enough to support the weight of the
 LCD TV and its stand. The desk must be larger than
 the LCD Display's screen size. The desk's surface
 must be flat and covered with soft material (such as
 a blanket) for protecting the screen surface.
- Before putting the LCD Display on the desk, make sure there is no object on it. Leaving any object under the screen may cause damage on the screen.
- The LCD TV with this stand should be installed on a flat and level place. Do not place it on non flat, unlevel or unstable cart or stand. The display may fall, causing not only serious damage to the products but serious injury to a person.

For correct installing, mounting and uninstalling of the LCD TV Stand, it is strongly recommended to use a trained, authorized dealer. Failure to follow correct procedures could result in damage to the equipment or injury to the installer.

Installing Stand

- 1 Place the LCD TV on a flat surface place where maintained with soft materials (such as a blanket) for protecting the display screen.
- 2 Secure the stand to the TV with 4 screws.

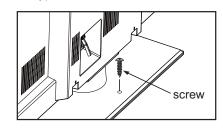


Warning

To prevent injury, this apparatus must be securely attached to the floor / wall in accordance with the instalation instructions.

This TV could fall over if it is pushed, pulled or knocked down. Use the screw to secure TV to the furniture

Screw type:





Uninstalling Stand

- Place the LCD TV screen facing down on a flat surface with soft materials (such as a blanket) for protecting the display screen.
- 2 Remove screws in 4 holes with screw driver.

